

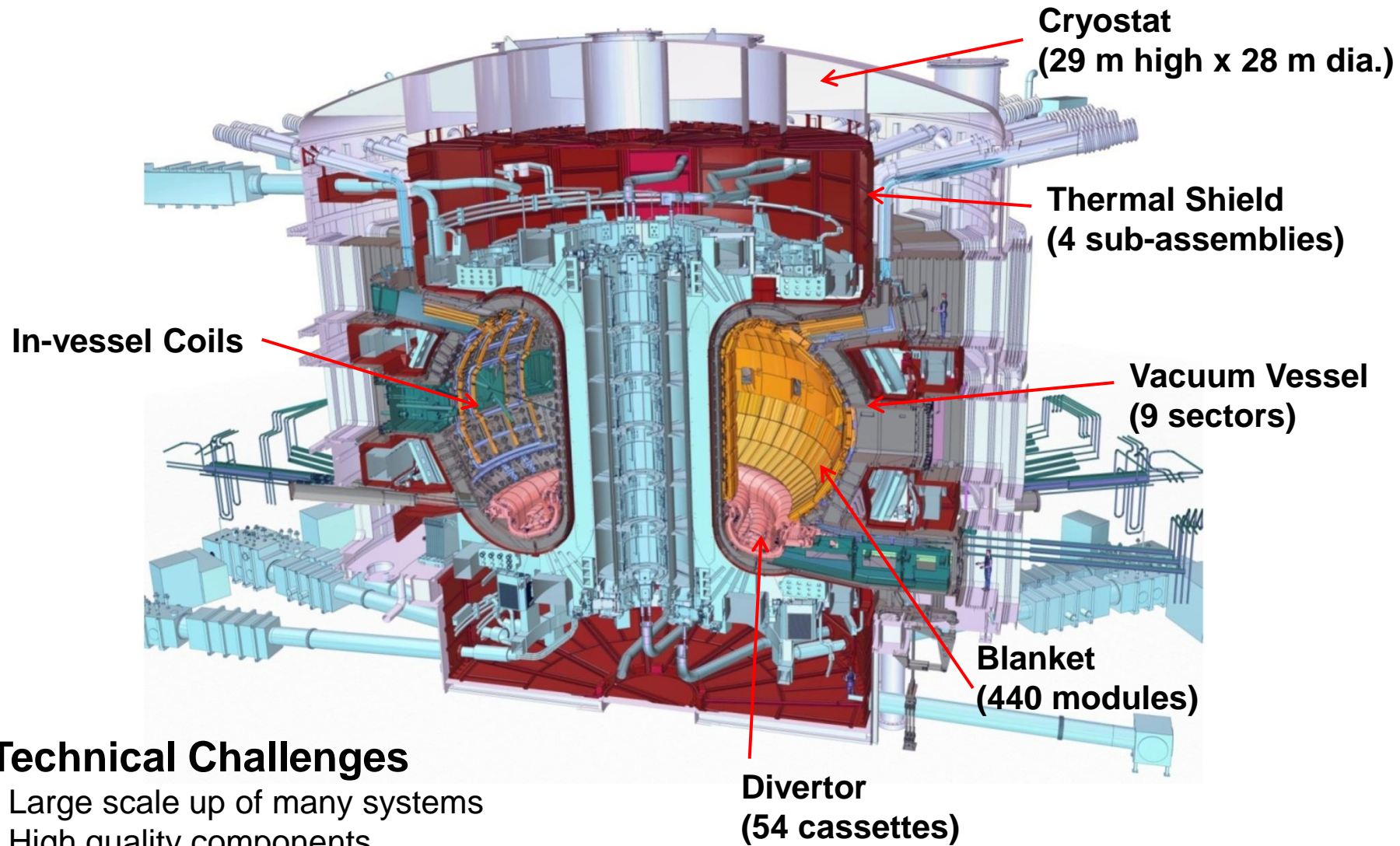
# Problems of Plasma Surface Interactions in Fusion Devices

**Valery A. Kurnaev**

***National Nuclear Research University MEPhI***

*Plasma in astrophysics and in the laboratory. Ignitor challenge. Italian-Russian meeting  
20-21 June 2011*

# ITER Facility



## Technical Challenges

- Large scale up of many systems
- High quality components
- Tight tolerances
- Manufacturing around the world
- Highly integrated design

# Materials choice

ITER will be the first tokamak in which plasma-facing components will play a major role in machine performance and availability

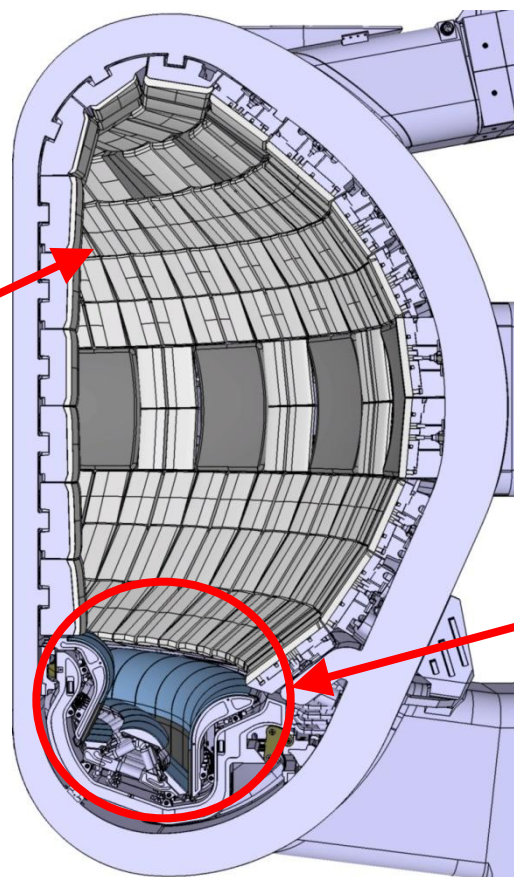
→ **ITER must demonstrate that sustained fusion performance can be compatible with materials facing the plasma**

## First wall

~700 m<sup>2</sup>

Beryllium  
replaceable →  
high Z (W) after  
first DT phase?

**PWI – is the key  
problem in ITER  
performance!**

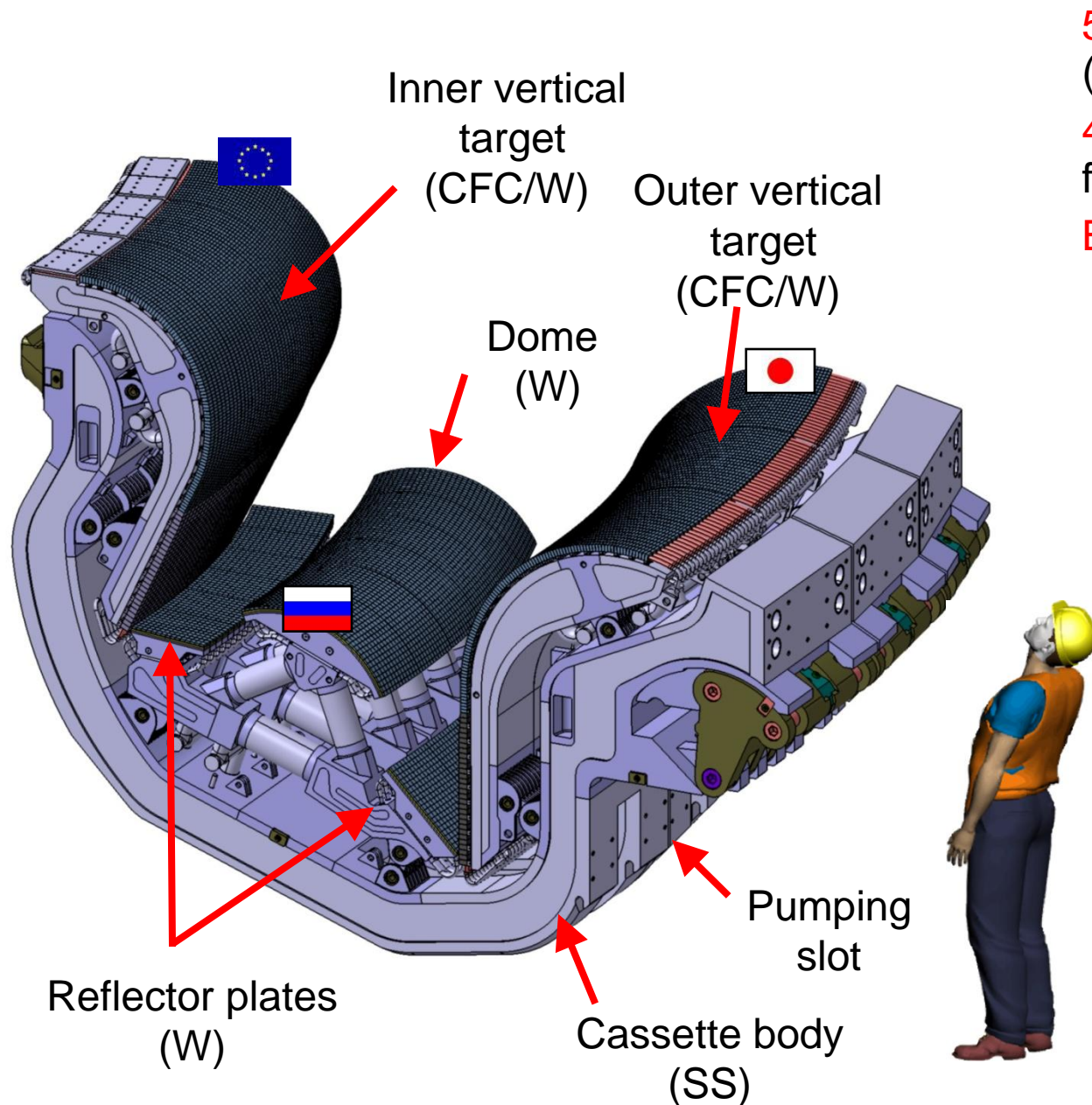


## Divertor

~160 m<sup>2</sup>

CFC/W,  
non-active phase  
All-W,  
for nuclear phases

# Divertor assembly



54 divertor assemblies  
(~8.7 tonnes each)  
4320 actively cooled heat flux elements  
Bakeable to 350°C

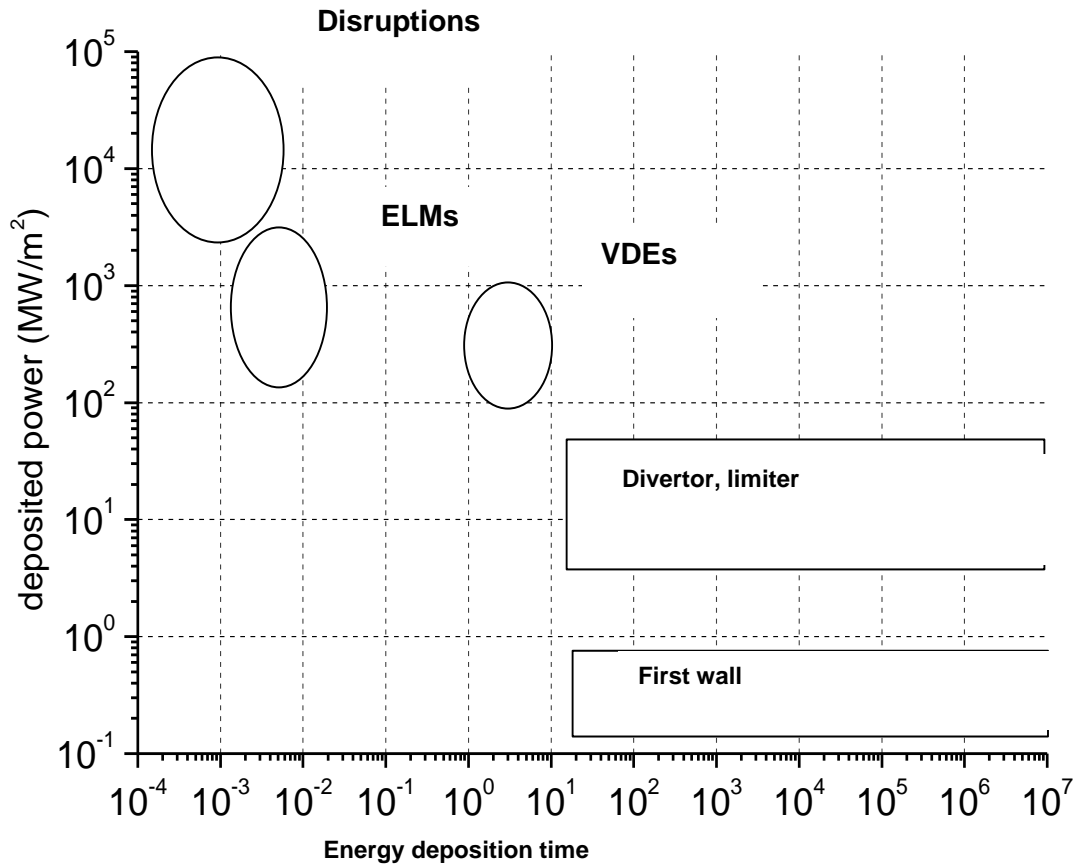
First divertor (non-active operation):  
CFC at strike points  
W on the baffles  
All-W for nuclear phase

## Technical Challenges

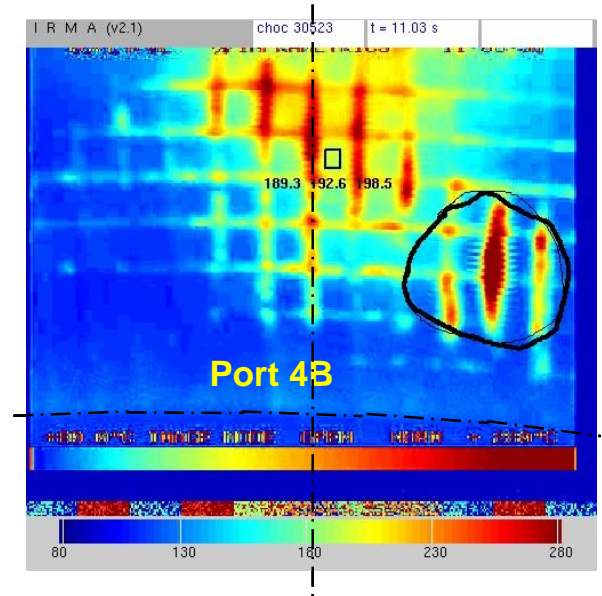
- High steady state heat flux up to 10 MW/m<sup>2</sup> (3000 cycles) & 20 MW/m<sup>2</sup> (300 cycles)
- Material bonding techniques
- Remote handling requirements



# Heat loads in fusion devices

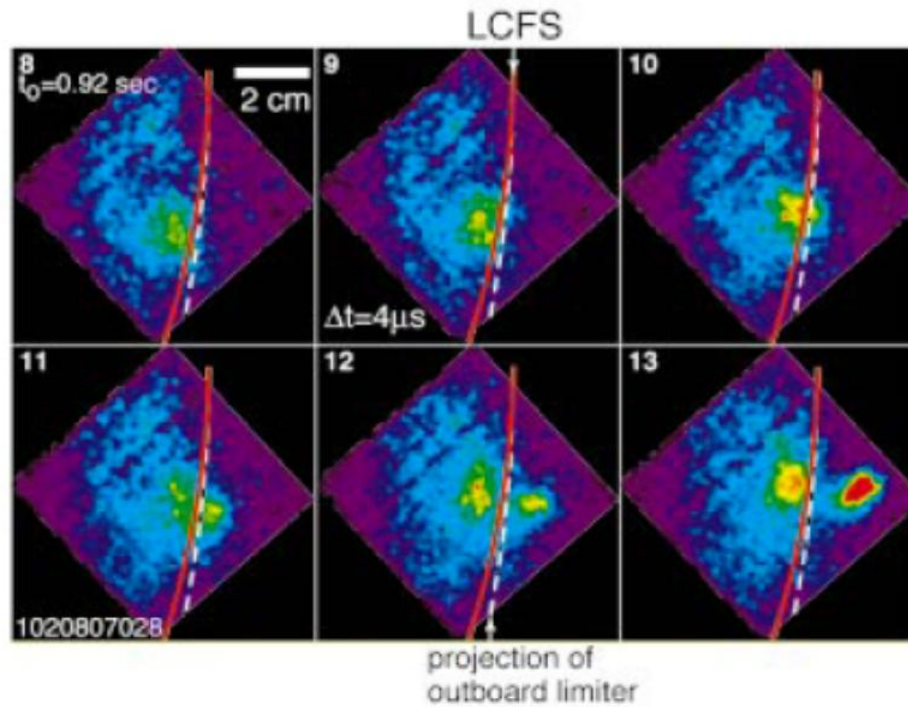


R.Behrish et al



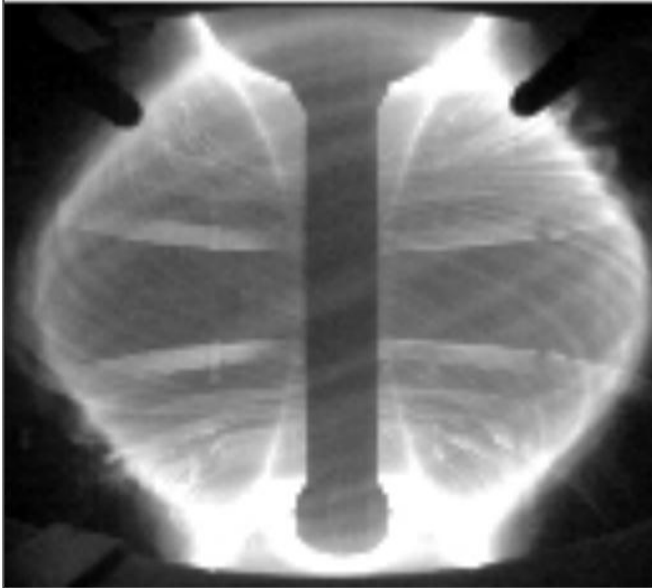
Thermography of Tore  
Supra plasma faced  
component

# Turbulence at plasma edge

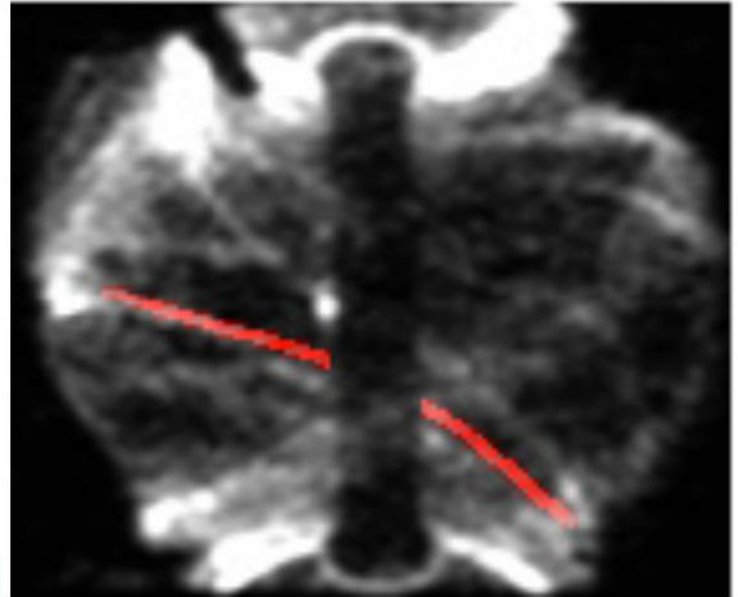


Blobs dynamics at the outer edge of Alcator C-Mod

# Edge localized modes at NSTX



(b)



Plasma blob (a) and ELM filaments in NSTX tokamak

# Transients - ELMs and steady state loads

**Start-up/ramp-down** - Both LFS & HFS start-up scenarios are available

## “Steady state” loads

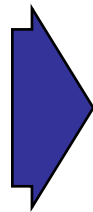
**Importance of magnetic equilibrium** – position of separatrix

**Far SOL plasma fluxes** - far SOL tails in  $n_e$  and  $T_e$  due to turbulence driven convective (filamentary) transport

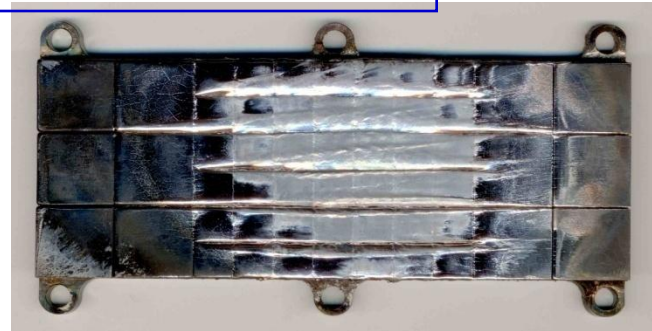
**ELM wall loads** - to convect power to far SOL regions through filamentary transport, → Max ELM-averaged loads at upper X-pt: **12-24 MWm<sup>2</sup>**, ( $f_{\text{ELM}} = 20 - 40$  Hz). To be added to the peak static load of **8 MWm<sup>2</sup>**

W exposed to 100 pulses of 1.5 MJm<sup>-2</sup>

QSPA-T



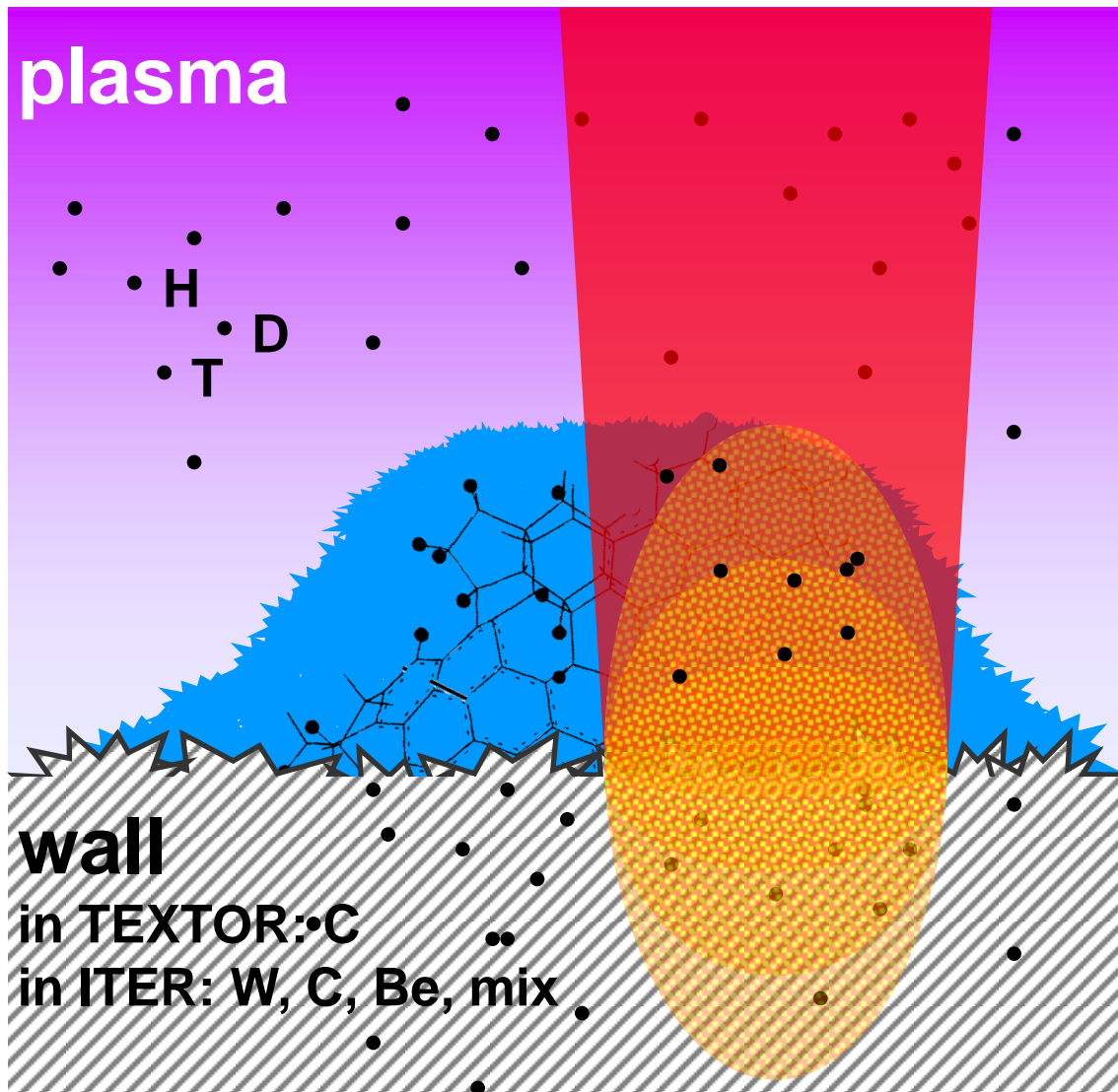
Plasma flow



- **Significant melting**, bridging of castellation gaps, lifetime reduction
- Issues of operability on damaged targets, **dust production**



# Physics of Retention & LID: overview



plasma-wall-  
interactions:

**co-deposition of H  
in layers**

e.g. amorphous  
hydrocarbon layers  
(a-C:H layers)

also: Be:H layers,  
W/C:H or Be/W/C:H  
etc. (mixed materials)

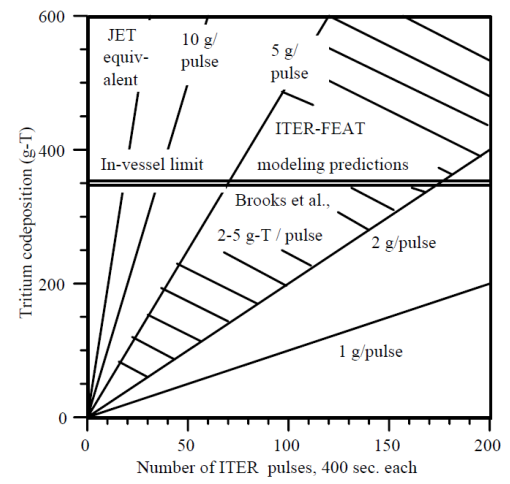
**implantation of H  
by plasma**

# Tritium retention

Brooks et al., *ITER-98M-30* (2000)

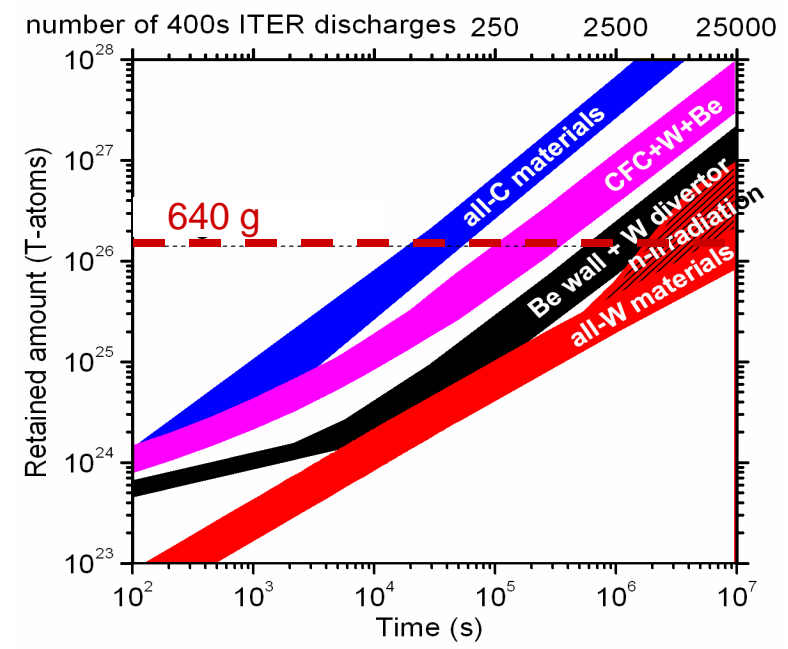
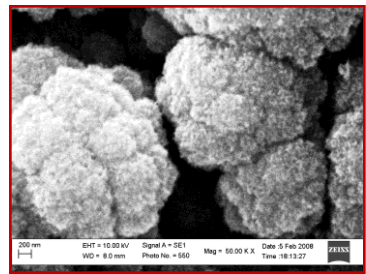
4kg of tritium will be held on ITER site → only about 20 kg of tritium anywhere in the world at any one time!

- ITER predicted tritium accumulation rate is that experienced in JET
- Model underestimates JET retention by factor x40.



**J. Brooks (ANL), A Kirschner (FZJ)**  
(2004)

**QSPA-T  
1 MJ/m2**



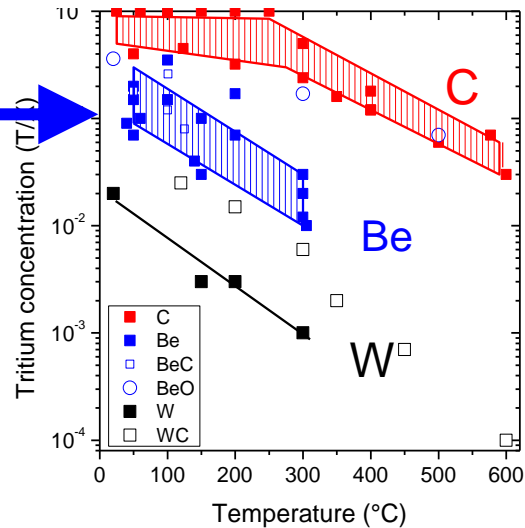
- Main chamber erosion = divertor deposition model:
  - 1500 – 3000 full burn shots before T-limit for Be/W
  - 100 – 1000 only for C/Be
- But these approximate calculations assume no net redeposition in the main chamber
- The real situation could be worse .....

# Tritium retention - experiments

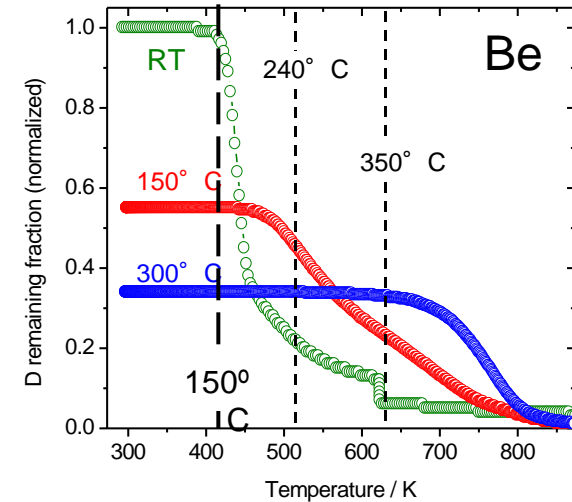
## Co-deposition / bulk

J. Roth, K. Sugiyama et al., 14th  
DivSOL ITPA, Korea, Oct. 2010

co-deposition with Be can  
be high  
Retention in W (even  
irradiated) probably not a  
serious issue in ITER



R. P. Doerner et al., NF (2009) 035002

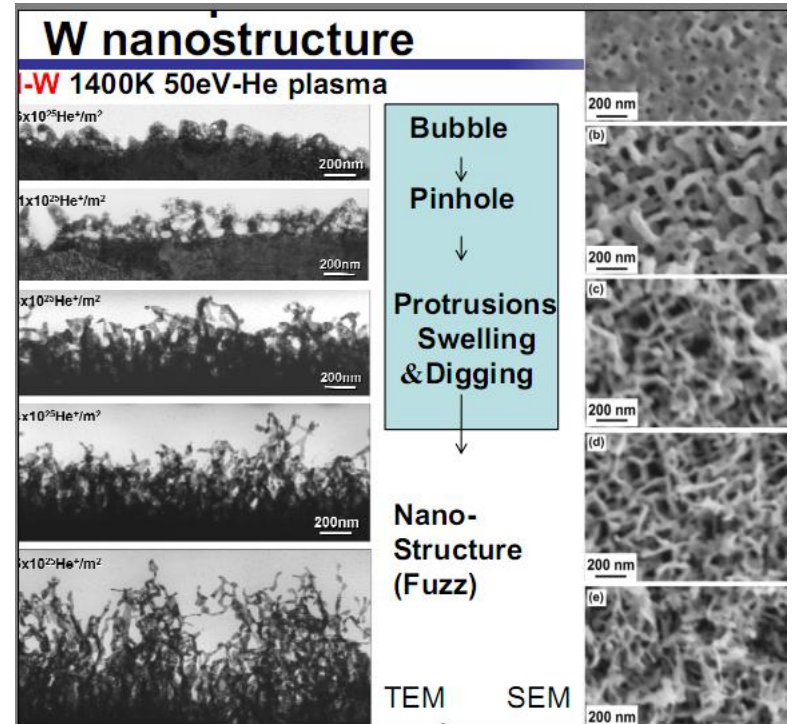
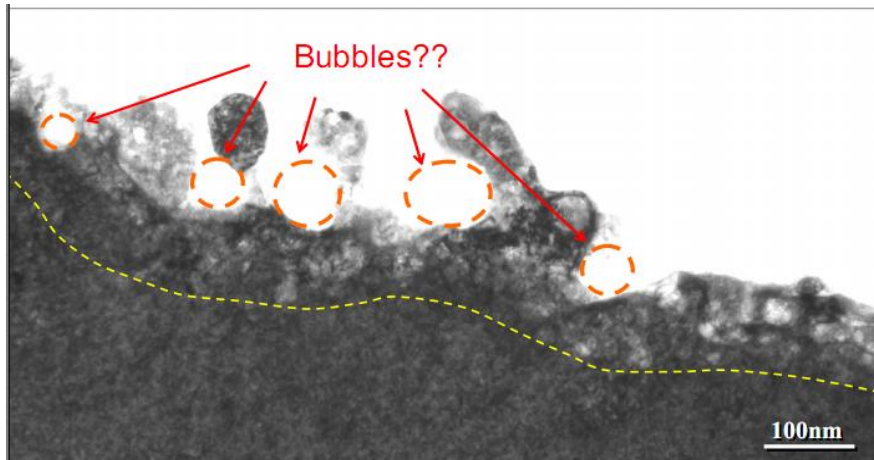


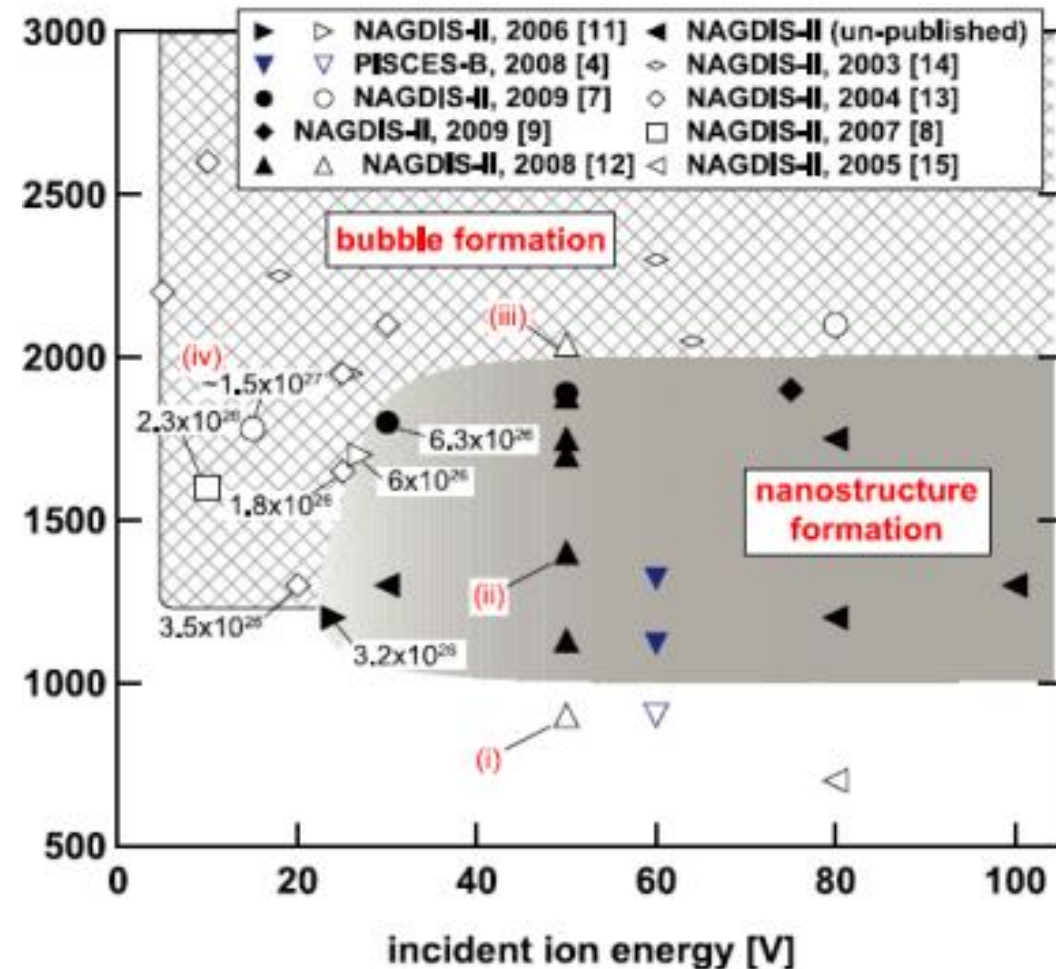
- Less retention at higher implantation temperature
- But need higher bake temperature to release

ITER main walls will operate between  
150 - 200°C during burning plasmas but  
only ~100°C in non-active phases

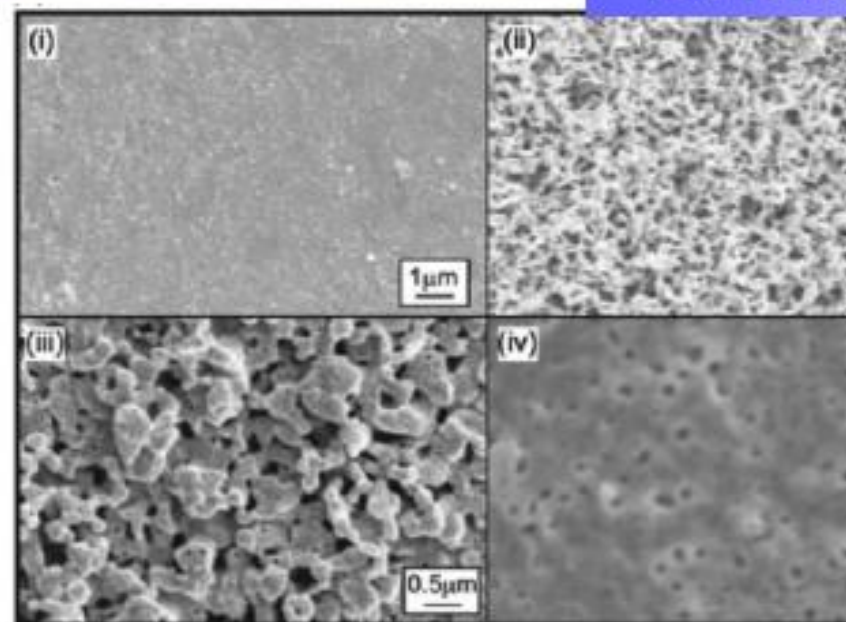
# W in tokamaks

Fuzz formation at He irradiation of hot W surface





Surface Temp:  $1000 \text{ K} < T < 2000 \text{ K}$   
 Ion Incident Energy  $> 20 \text{ eV}$



- Closed markers with nanostructure
- Open markers without nanostructure

[4] M. Baldwin NF (2008).

[7] W. Sakaguchi JNM (2009)

[8] S. Kajita, NF (2007).

[9] S. Kajita, NF (2009).

[11] S. Kajita, J. Appl. Phys. (2006).

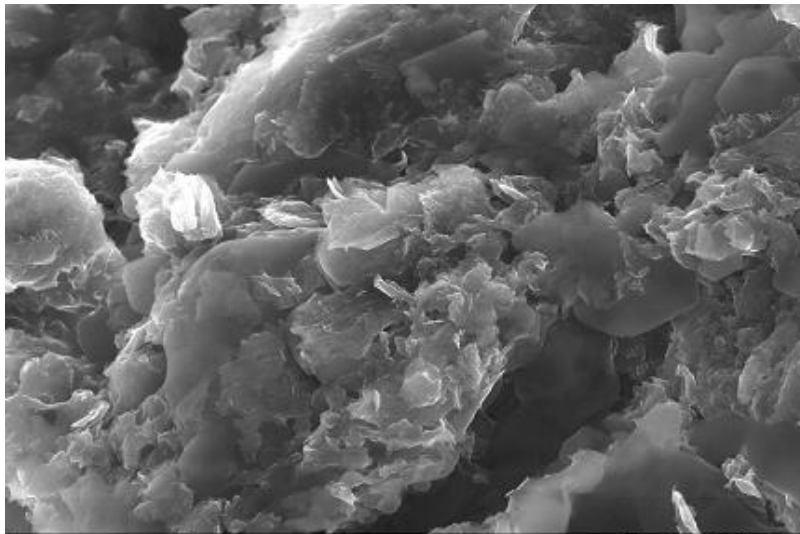
[12] W. Sakaguchi, Proc. 18<sup>th</sup> Int. Toki Conf.

[13] D. Nishijima, JNM (2004).

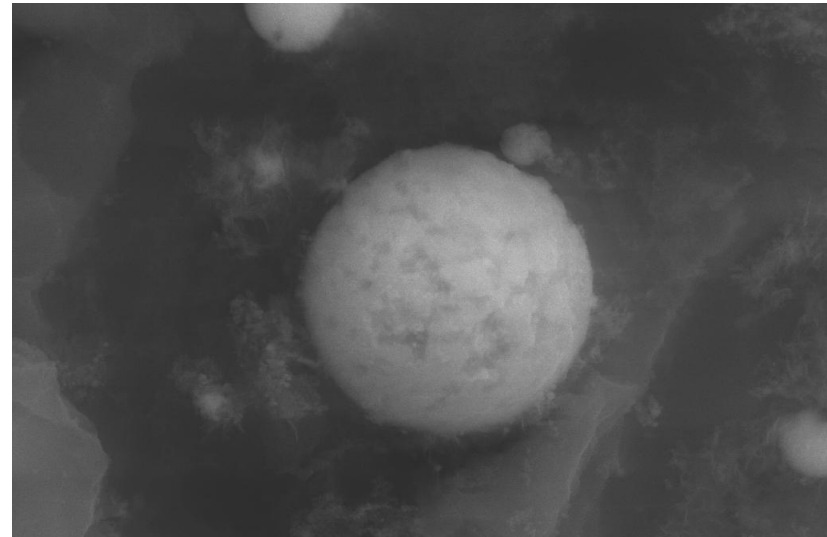
[14] D. Nishijima. JNM (2003).



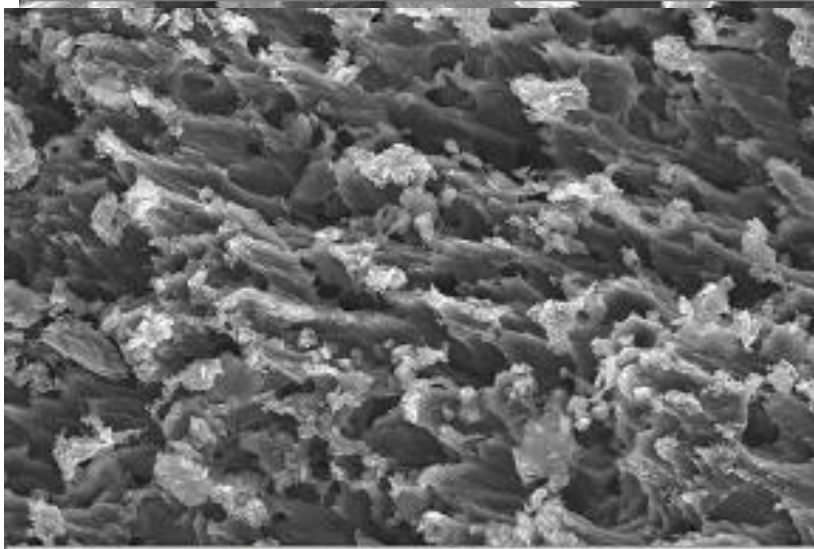
# Surface transformation in tokamak T-10



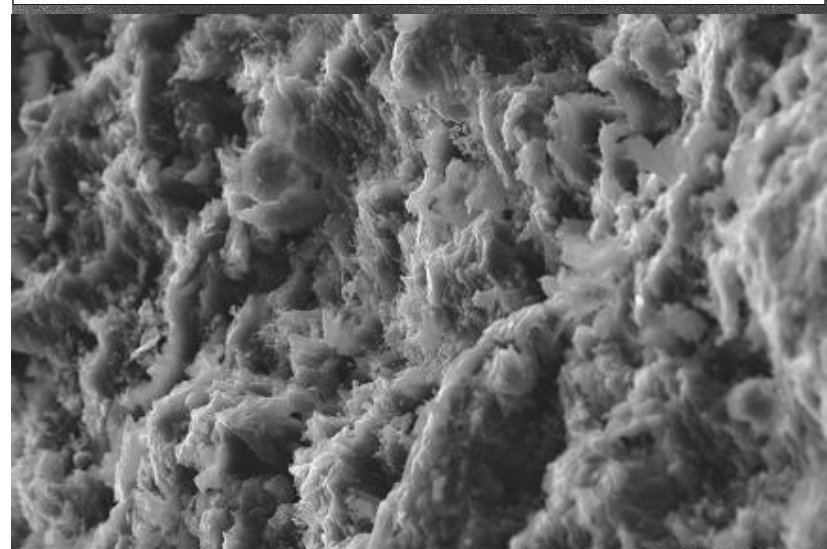
KTH Nanofabrication Lab 2µm EHT = 12.00 kV Date :17 Aug 2006  
Mag = 6.68 K X WD = 15 mm Aperture Size = 30.00 µm Time :17:40  
Gun Vacuum = 1.73e-009 mBar



KTH Nanofabrication Lab 200nm EHT = 15.00 kV Date :23 Aug 2006  
Mag = 21.24 K X WD = 9 mm Aperture Size = 30.00 µm Time :15:10  
Gun Vacuum = 2.00e-009 mBar

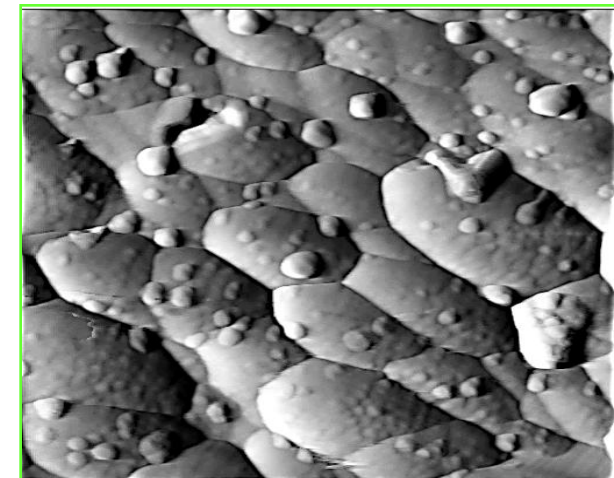
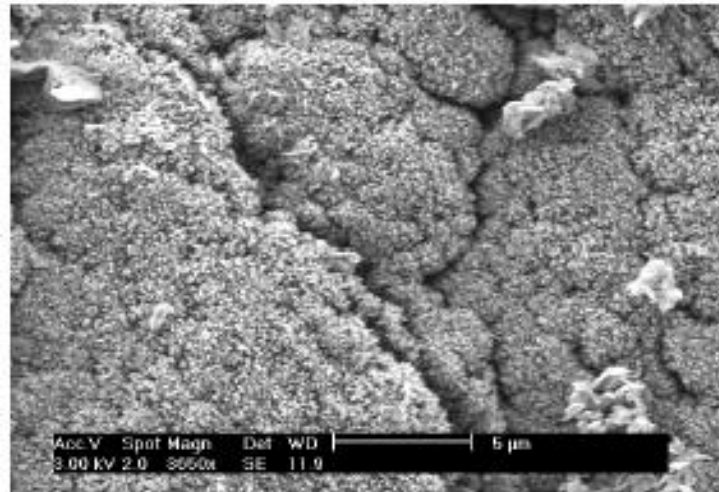
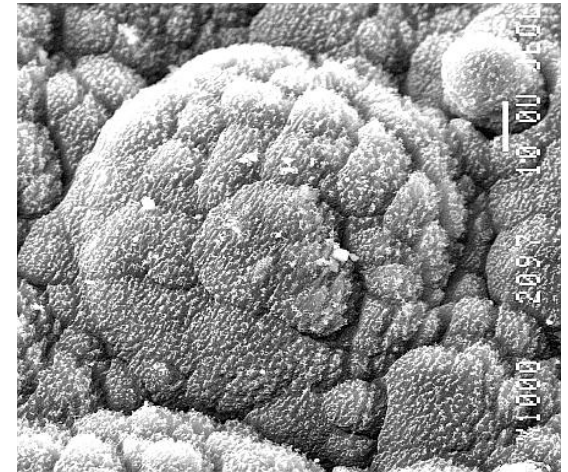
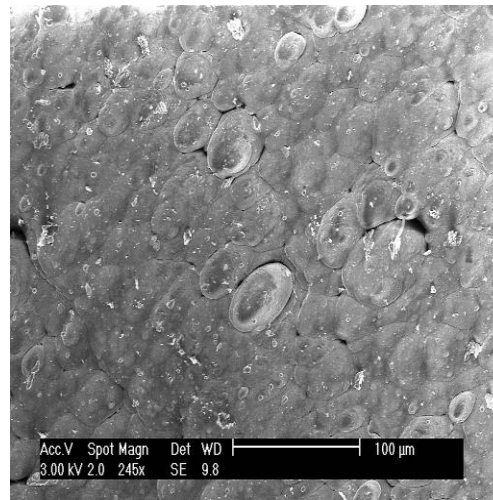


KTH Nanofabrication Lab 10µm EHT = 12.00 kV Date :17 Aug 2006  
Mag = 1.54 K X WD = 13 mm Aperture Size = 30.00 µm Time :18:21  
Gun Vacuum = 1.70e-009 mBar



KTH Nanofabrication Lab 2µm EHT = 12.00 kV Date :17 Aug 2006  
Mag = 2.35 K X WD = 15 mm Aperture Size = 30.00 µm Time :17:49  
Gun Vacuum = 1.71e-009 mBar

# Codeposits in tokamaks (T-10)



**В.П.Будаев**

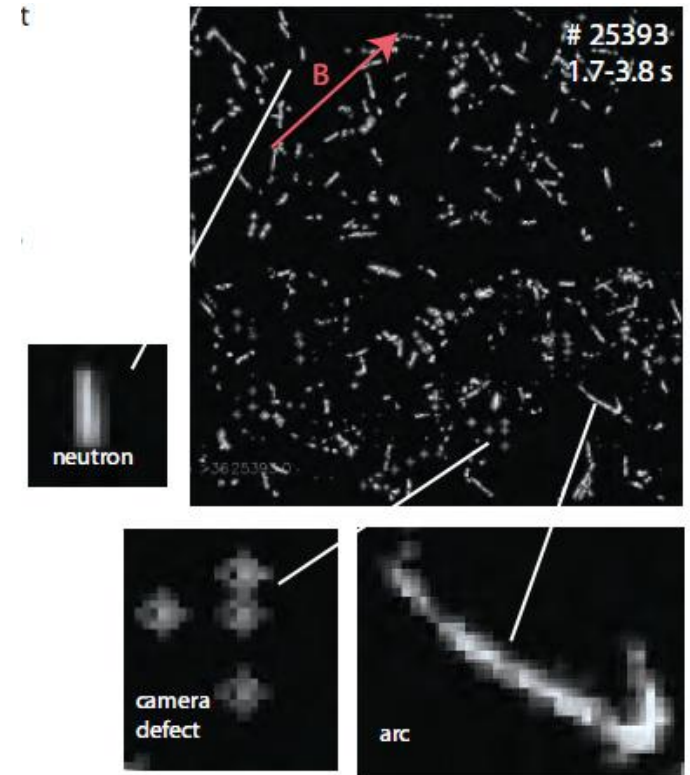
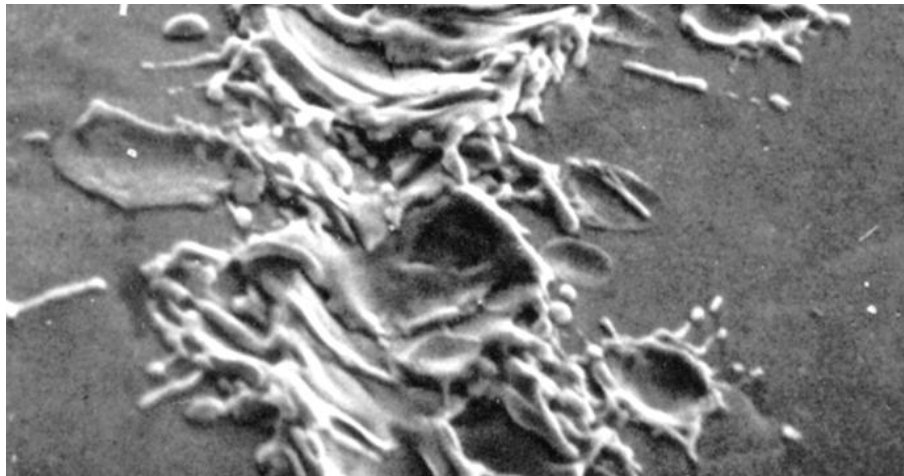
14 конференция-семинар  
«ВЗАИМОДЕЙСТВИЕ  
ПЛАЗМЫ С  
ПОВЕРХНОСТЬЮ»  
МИФИ 4 февраля 2011г





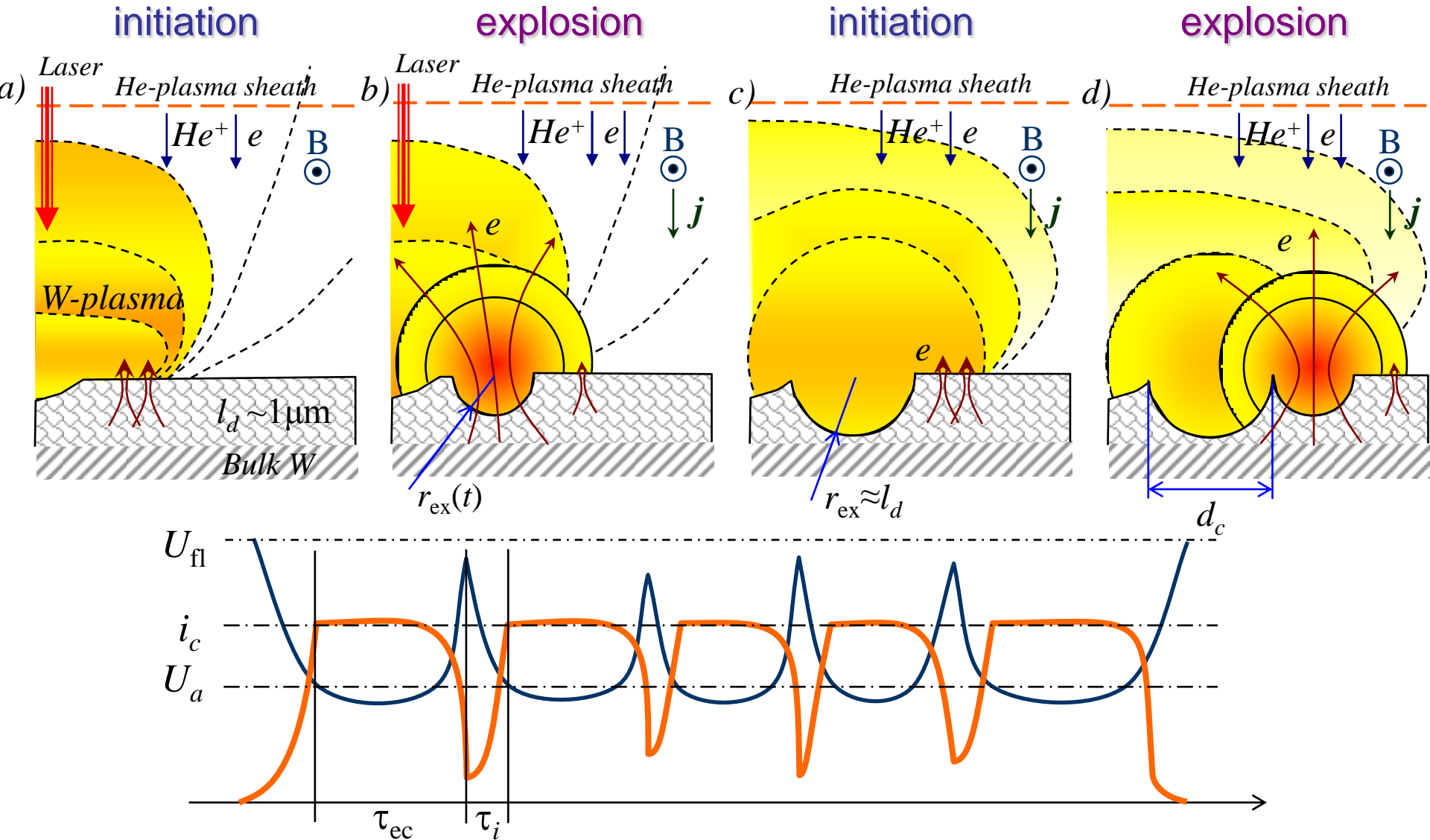
T+: -36.552 ms  
Img#: -74  
Cam: Phantom v.7  
AcqRes: 800 x 600  
Rate: 2000  
Exp: 495  $\mu$ s  
EDR: 0  $\mu$ s  
First: -74  
Last: 1039  
Durat: 0.556 s  
Range data:

# Arching in tokamaks



# ECTON MECHANISM OF UNIPOLAR ARC...

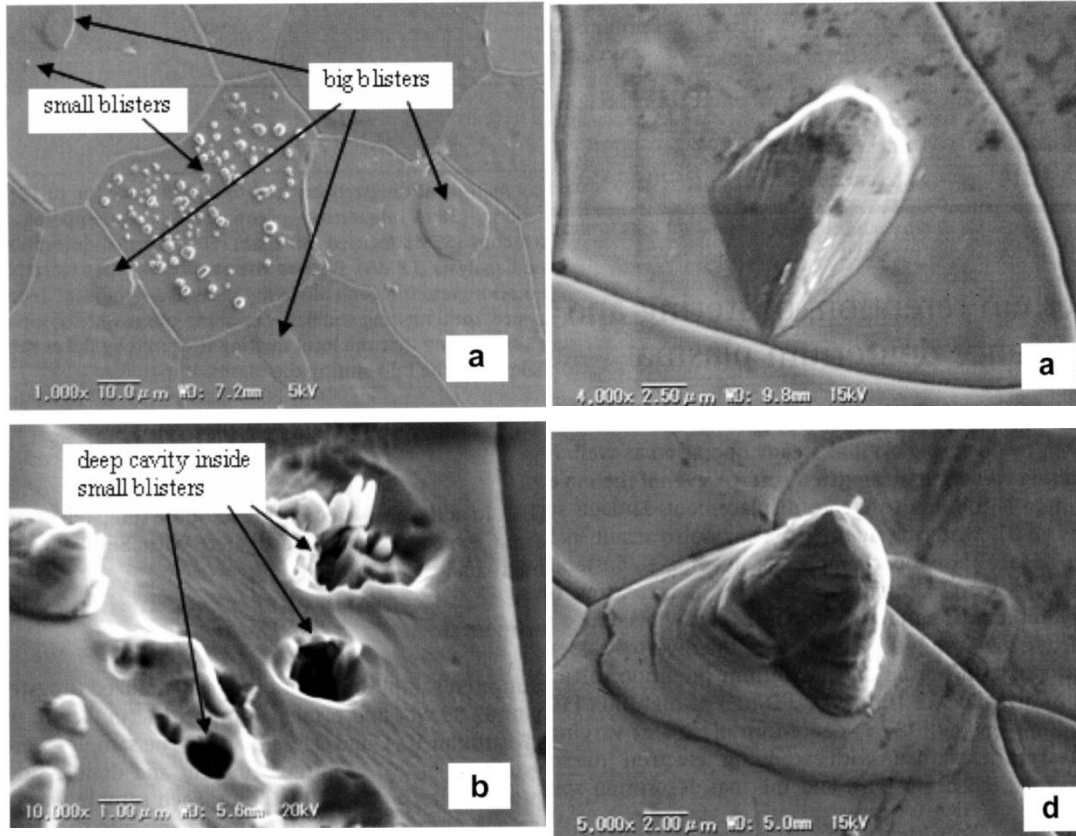
S A Barengolts G A Mesyats M M Tsvetoukh 2010 *Nucl. Fusion* 50 125004





# Tungsten . BLISTERING

## (cones and pyramids)



The temperature of blistering is specific for copper irradiated with moderate fluxes.  
( $T=480-520$  K)

Fig.1. Blisters (cones and pyramids) on the W surface irradiated by high-flux ( $10^{22}\text{m}^{-2}\text{s}$ ), high-fluence (up to  $10^{27}\text{m}^{-2}$ ) and low-energy (38 eV) deuterium plasma at  $T=480-520$  K [1] . a) Small blisters, b) cavities inside them, c) pyramid-like big blister, d) cone-like big blister,

# Tungsten : BLISTERING

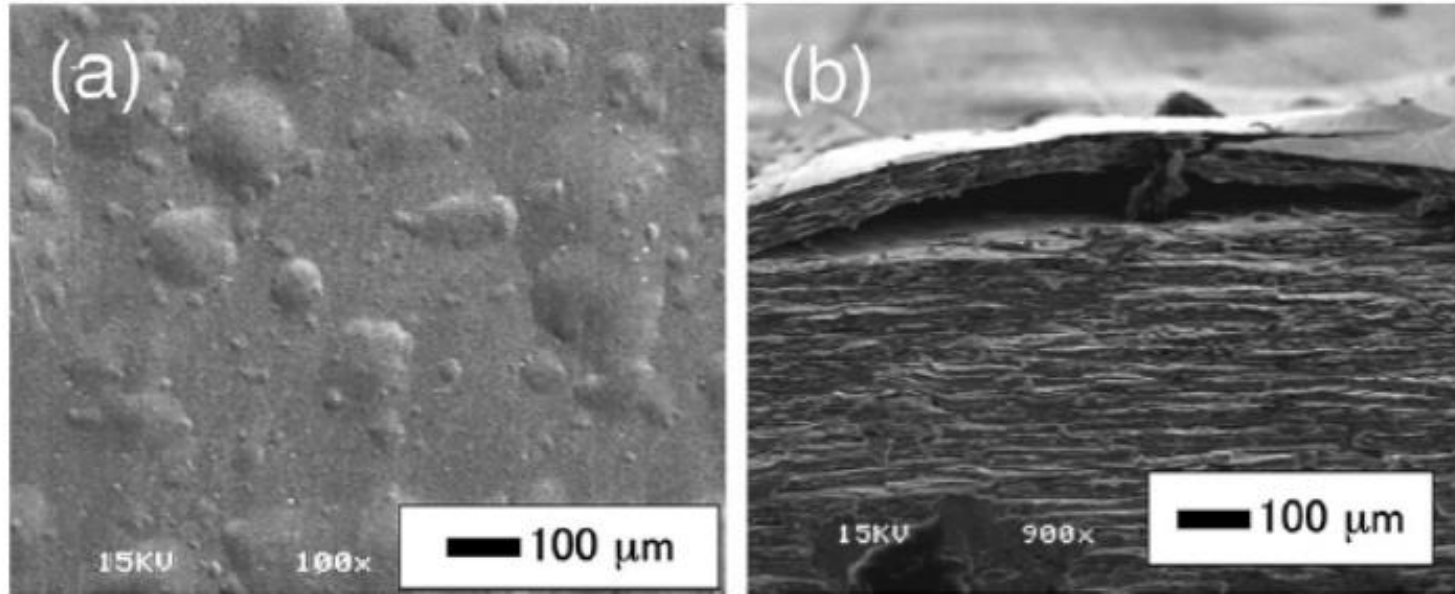
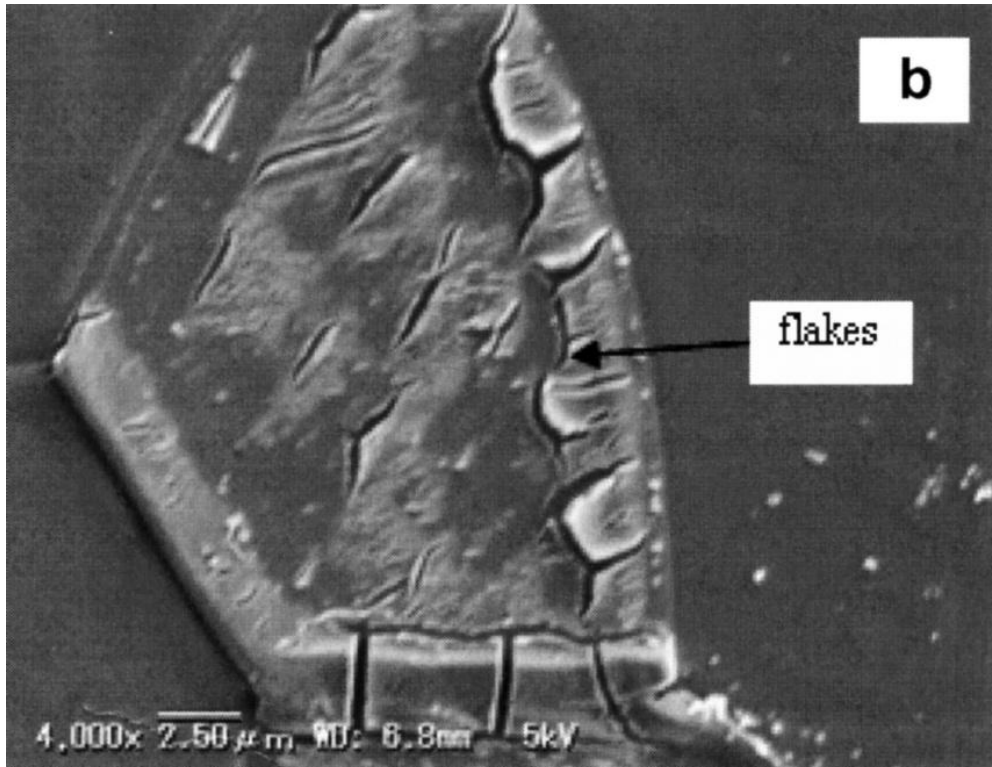


Рис. Blisters on the W surface irradiated in deuterium plasma  
 $E = 90 \text{ eV}$ ,  $\Phi = 3,4 \cdot 10^{25} \text{ m}^{-2}$ ,  $T = 550 \text{ K}$  [2]

The temperature of blister appearance is specific for copper irradiated with moderate fluxes. ( $T = 480\text{-}520 \text{ K}$ )

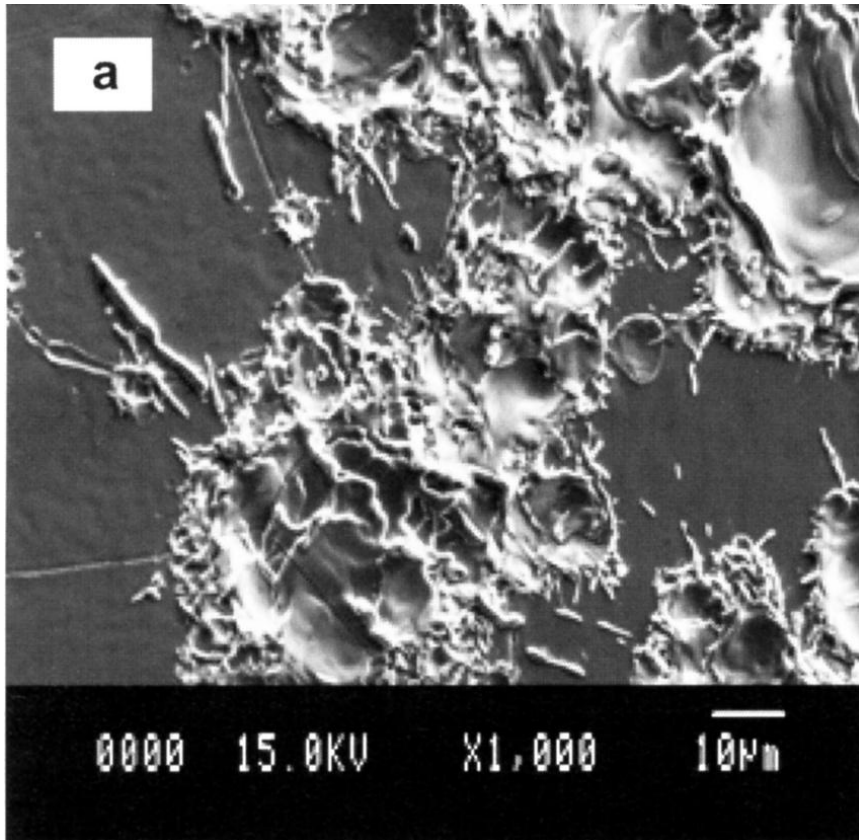
# Tungsten : FLAKING



The temperature of flaking is specific for copper irradiated with moderate fluxes ( $T=618$  K)

Fig.1. Flakes on the W surface irradiated by high-flux ( $10^{22}\text{m}^{-2}\text{s}$ ), high-fluence (up to  $10^{27}\text{m}^{-2}$ ) and low-energy (38 eV) deuterium plasma at the temperature  $T= 618$  K [1].

# Tungsten : MELTING OF FLAKS

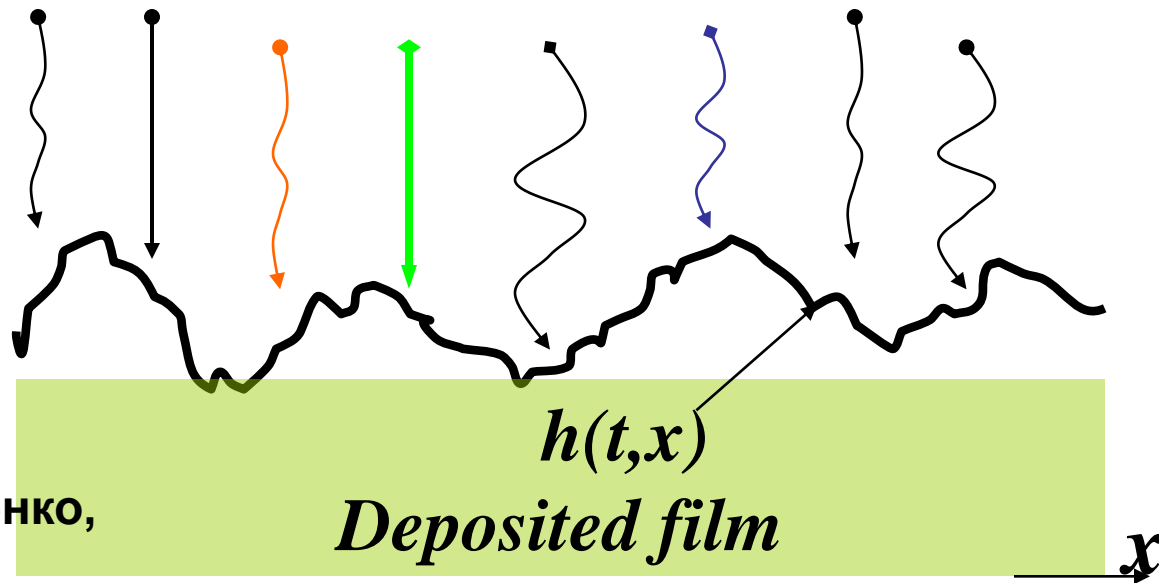


The temperature of flake melting  
Is estimated to be ( $T=1300-1400$  K).  
It is the temperature range of copper  
melting point

Local melting of W surface irradiated by high-flux ( $10^{22}\text{m}^{-2}\text{s}$ ), high-fluence (up to  $10^{27}\text{m}^{-2}$ ) and low-energy (38 eV) deuterium plasma.

Surface temperature is 618 K. Estimated temperature of flake melting is 1300-1400 K

**Surface morphology is very sensitive to  
impinging fluxes fluctuations = turbulence**  
**Fractal structures can arise at a surface**



Будаев, Химченко,  
ЖЭТФ 2007,  
ВАНТ 2008

Предсказание роста  
фрактальных структур  
из W И Be в ИТЭР

**Deposition can be enhanced two  
orders of magnitude!**



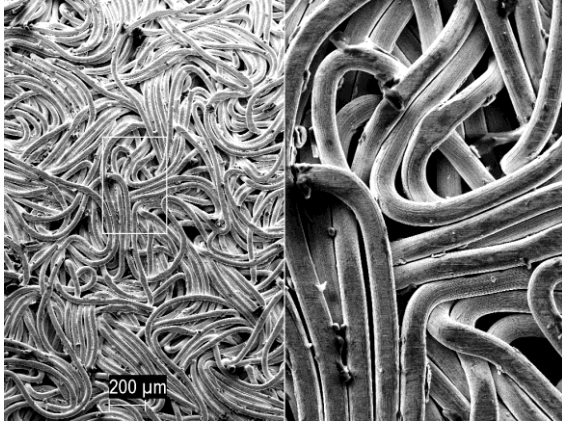
# PWI Ignitor features

In general close to Alcator C-Mod and FTU, but:

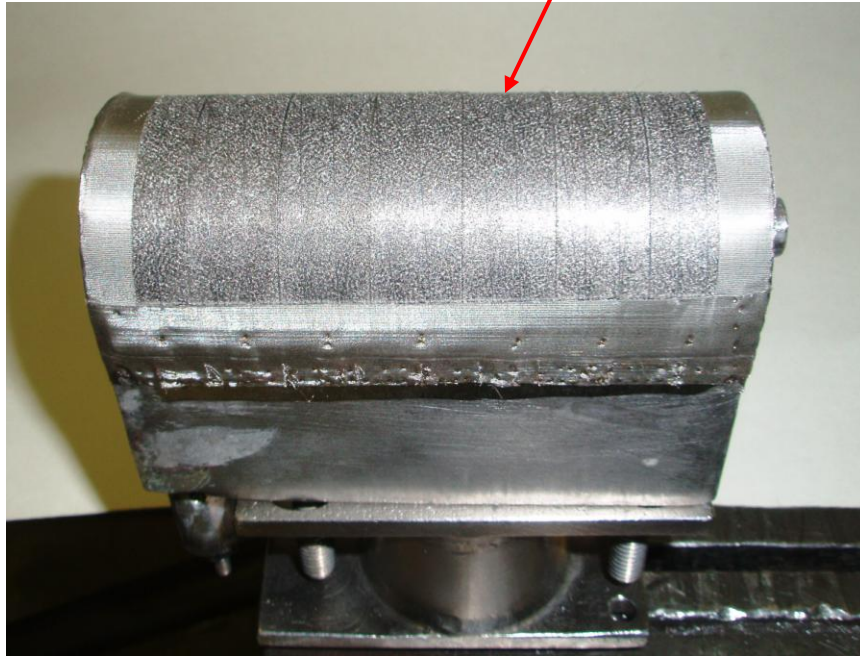
- Higher ion temperature
- Admixture of He ash
- Presence of tritium and other isotopes (H,  $^3\text{He}$ )
- Low  $Z_{\text{eff}}$
- Neutron irradiation of first wall during the pulse and as a result long term secondary radioactivity
- Fusion reaction shut down
- High density regimes without divertor

**PWI control is necessary!**

# On the base of W felt one element of FTU lithium limiter has been modified and tested



Tungsten felt CPS



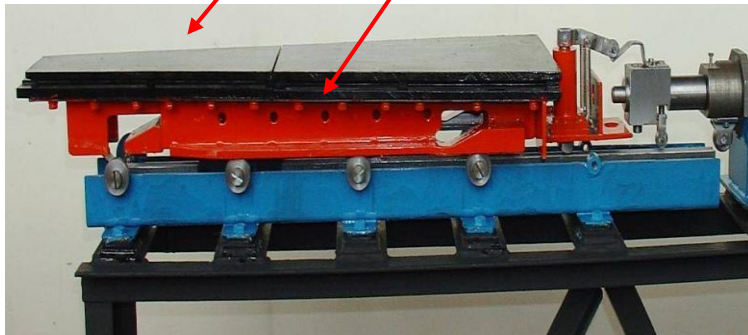
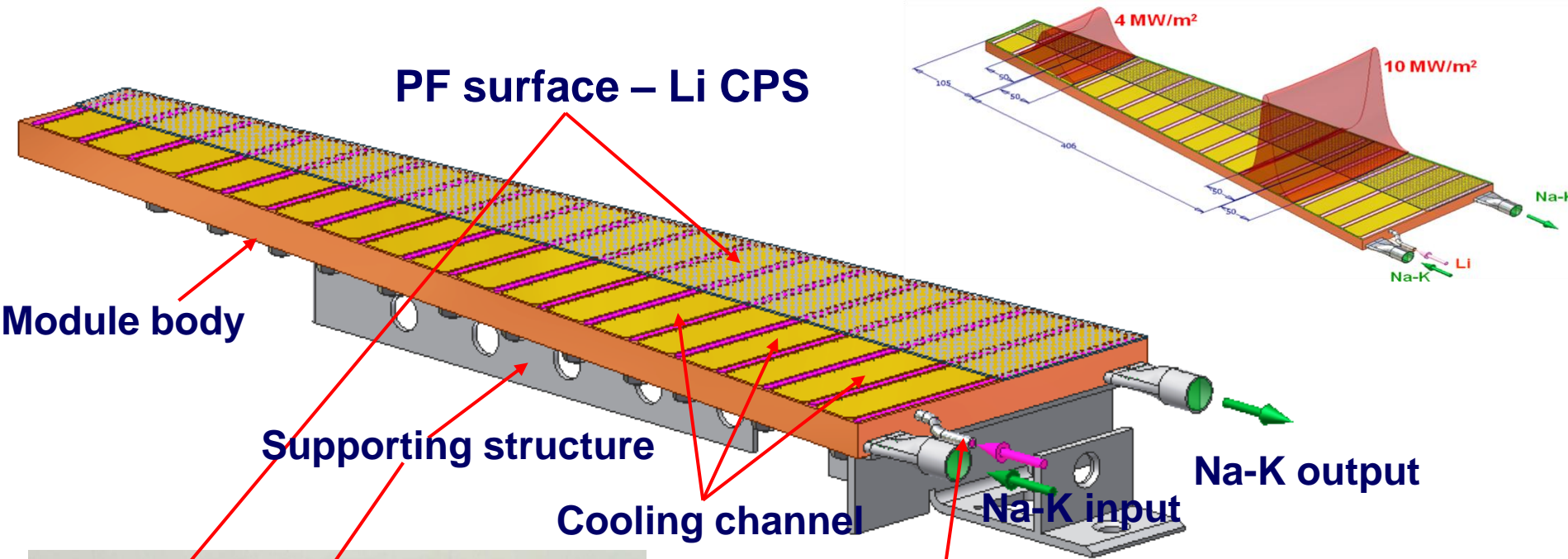
**No surface deformation and damage of CPS structure after FTU test**

*By I.Lyublinsky et al Red Star , Rosatom*

# Module of lithium divertor will be placed on supporting structure of KTM

Joint project: I.Lyublinsky et al, FSUE «Red Star», S.Mirnov, TRINITI, I.Tajibaeva IAE Kazakhstan

G. Mazzitelli, ENEA RC Frascati, I. Agostini, ENEA RC Brasimone, Italy



## Li refilling channel

The module with renewed lithium surface will be able to operate under specific heat loads of from 2 to 10 MW/m<sup>2</sup>, in quasi-stationary mode duration up to ~5 sec.

# Parameters of $B_4C$ . SPUTTERING

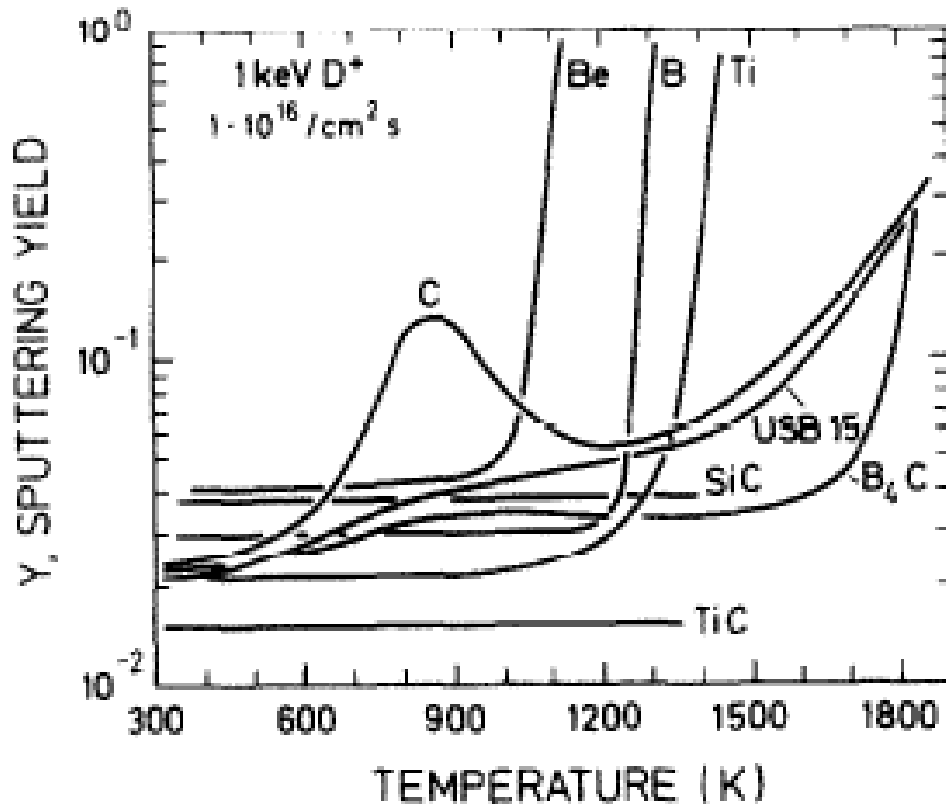


Fig.3. Temperature dependence of the erosion yield due to 1 keV  $D^+$  sputtering and evaporation for various materials [6].

# Parameters of $B_4C$ . HYDROGEN RETENTION

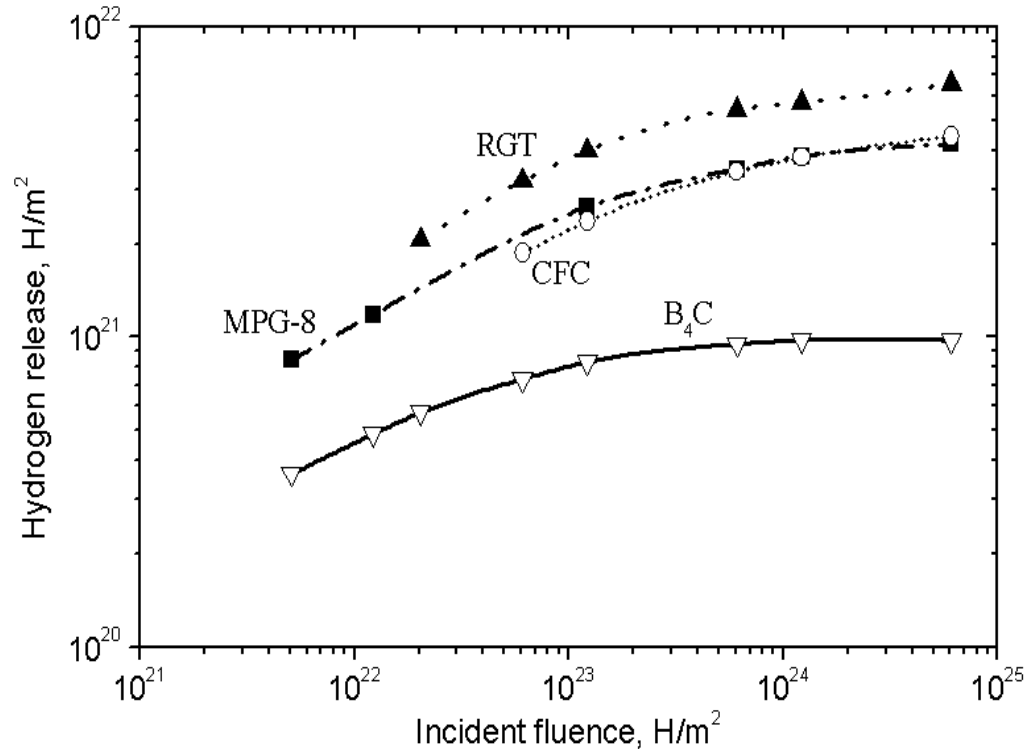


Fig.4. Fluence dependence of hydrogen retention for different materials ( $H^+$ ,  $E_i=100$  eV,  $j=5.6 \cdot 10^{19} m^{-2}$ ) [7].

[7] L. Begrambekov, O. Buzhinsky, A. Gordeev, E. Miljaeva, P. Leikin, P. Shigin. Physica scripta, N108 (2004), p.72-75.



# Parameters of B<sub>4</sub>C. In situ coating deposition

Deposition conditions	Plasma providing total dissociation of the molecules of initial substance
Devices used for B <sub>4</sub> C deposition	Tokamak T-11M, PISCES-B ( $T_e \sim 40$ eV, $n_e \sim 2 \cdot 10^{17} \text{m}^{-3}$ , electron flux $\sim 2 \cdot 10^{17} \text{m}^{-2} \text{s}^{-1}$ ) [9].
Initial substance	Non-toxic, non-explosive, and non-hazardous carborane (C <sub>2</sub> B <sub>10</sub> H <sub>12</sub> )
Deposition rate	$\approx 30$ nm/s (1 $\mu\text{m}/\text{min}$ ) in PISCES-B discharge

[9] Buzhinskij O.I., Otroschenko V.G., Whyte D.G. et al. J. Nucl. Mater., 313—316 (2003) 214.

# Advantages of B<sub>4</sub>C coating

- B<sub>4</sub>C coating will provide low rate erosion of divertor tile surfaces.
- B<sub>4</sub>C coating will prevent erosion of the tiles as well as penetration of tritium into and trapping in the bulk of the tiles.
- B<sub>4</sub>C coating can be deposited and renewed during regular tokamak discharges
- B<sub>4</sub>C coating can withstand high thermal fluxes (13.0 M·W·m<sup>-2</sup>)
- Erosion of B<sub>4</sub>C coating will lead to deposition of easily outgases and easily removed H/C/B films.
- Expanded investigation of deposition and behavior of B<sub>4</sub>C coating in tokamak conditions is needed

# PWI activity at PPhD of MEPhI

- Investigations on ions and plasma interactions with materials for controlled fusion devices started in our University more than 40 years ago due to proposal of Kurchatov Centre and Rosatom.
- For these years many original experimental facilities, devices, methods, codes were developed at MEPhI.
- 7 Dr Sci, ~30 Candidates and ~100 Masters of science in this field were trained in MEPhI and work now in Russia and other countries.

# Experimental facilities (1)

## *Two-beam ion mass monochromator*



$E_1 = 1-40 \text{ keV}$

$1 < M/Z < 100,$

$\Delta E/E = 0.003$

$P_{\text{res}} = 10^{-6} \text{ Pa}$

$E_2 = 0.05-5 \text{ keV}$

$1 < M/Z < 40,$

$\Delta E/E = 0.03$

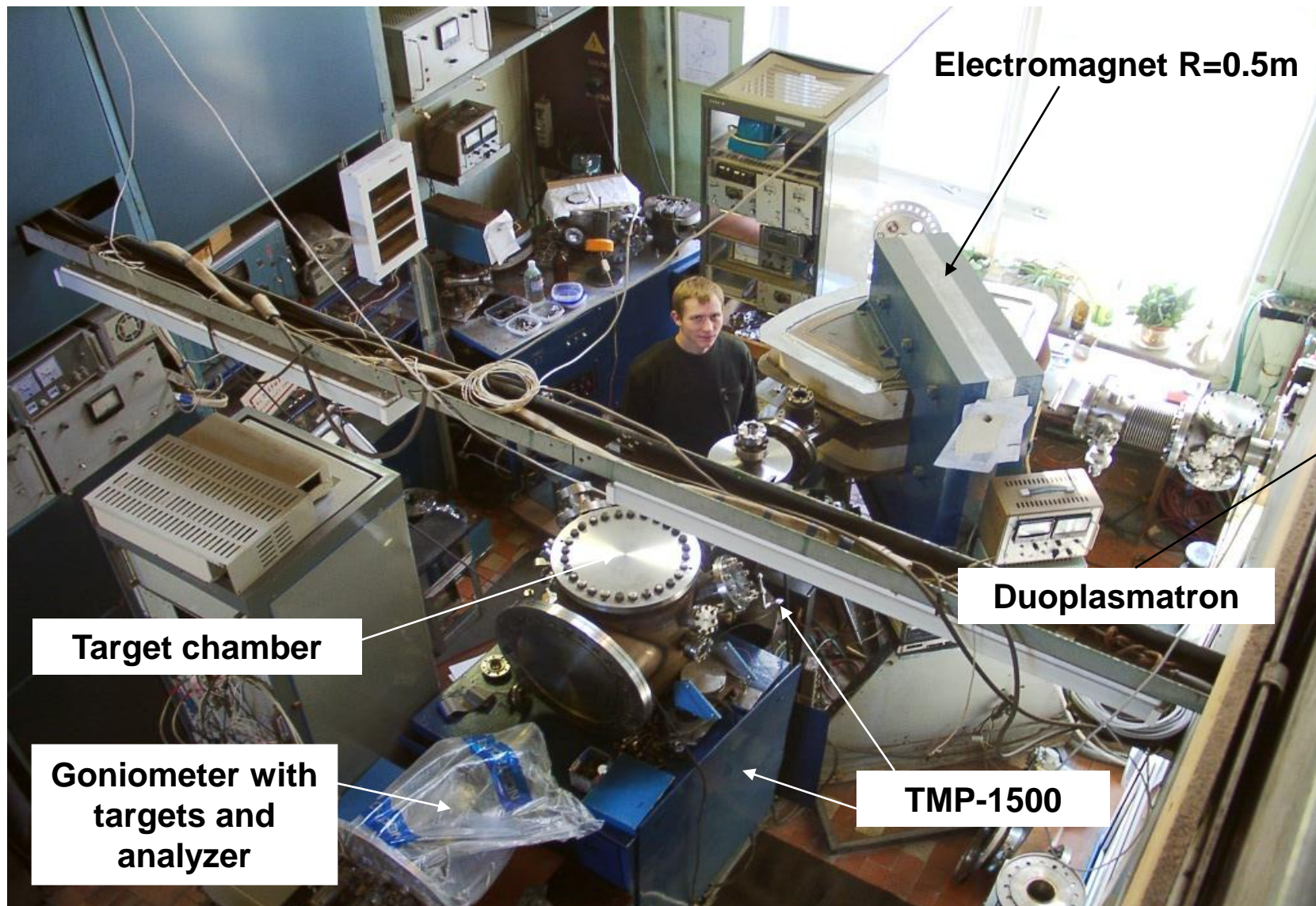
**Measurements:**

energy, angular,  
charge resolved  
distributions of  
reflected and  
emitted particles.



# The main ion channel

of *two-beam ion mass monochromator*



Electromagnet  $R=0.5m$

Duoplasmatron

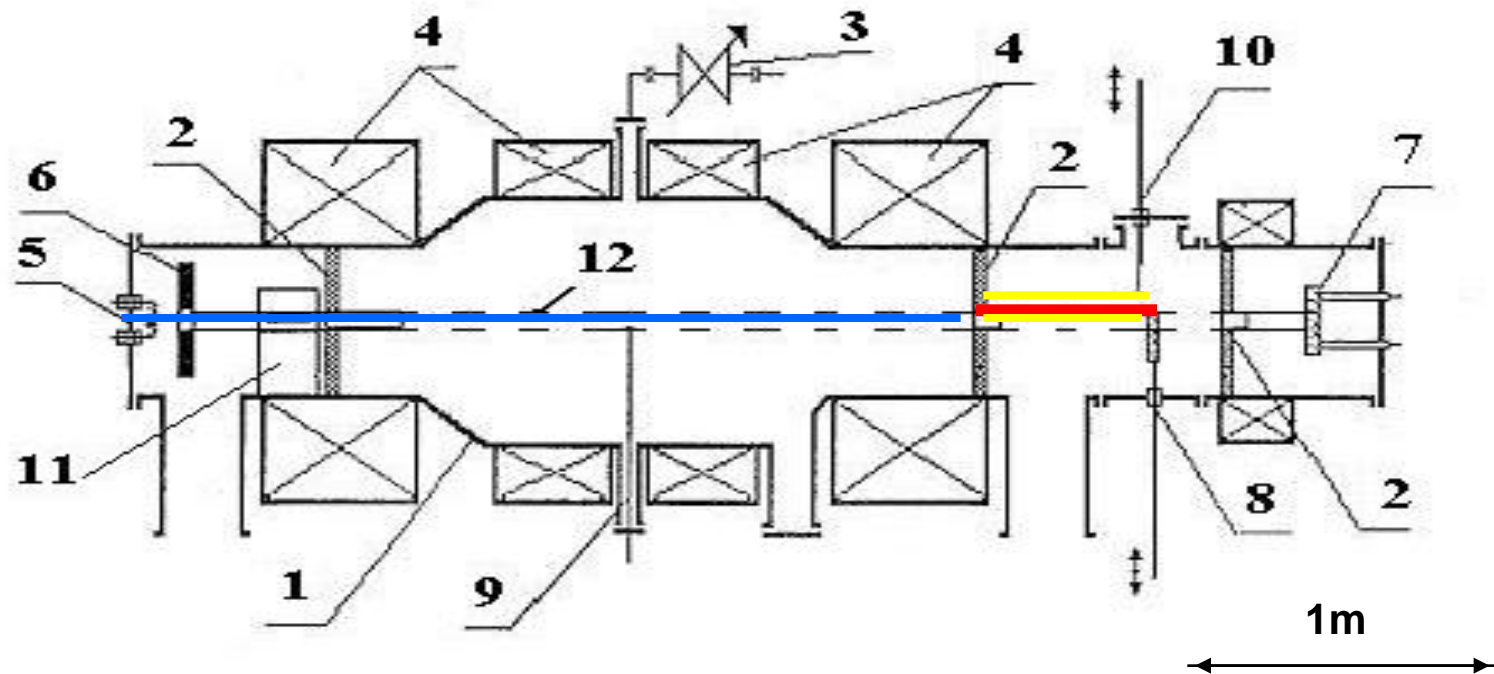
TMP-1500

Goniometer with  
targets and  
analyzer

Target chamber

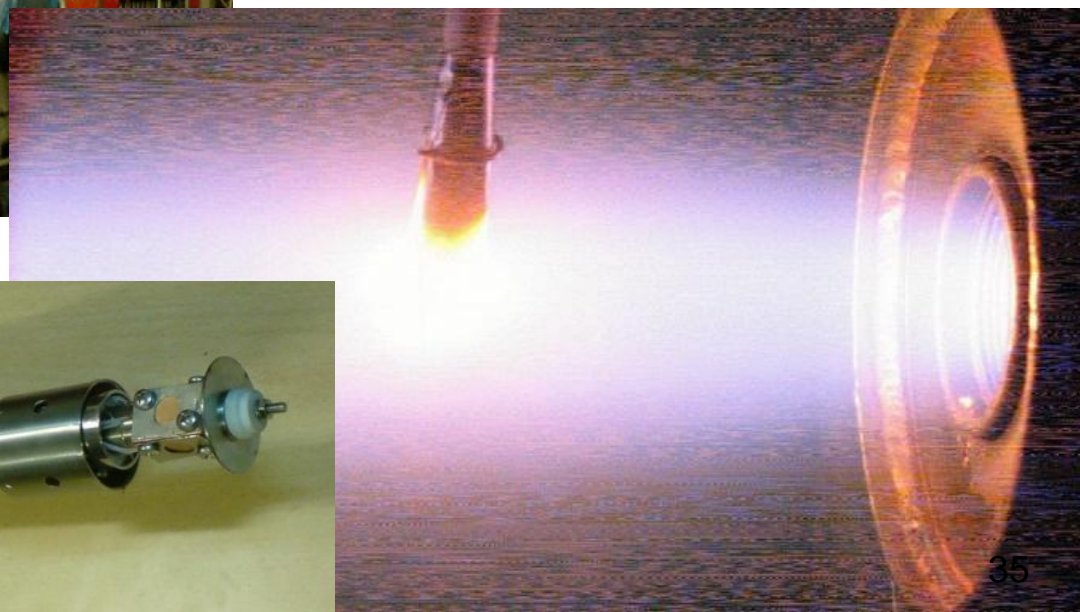


# Linear simulator with PB discharge (1)

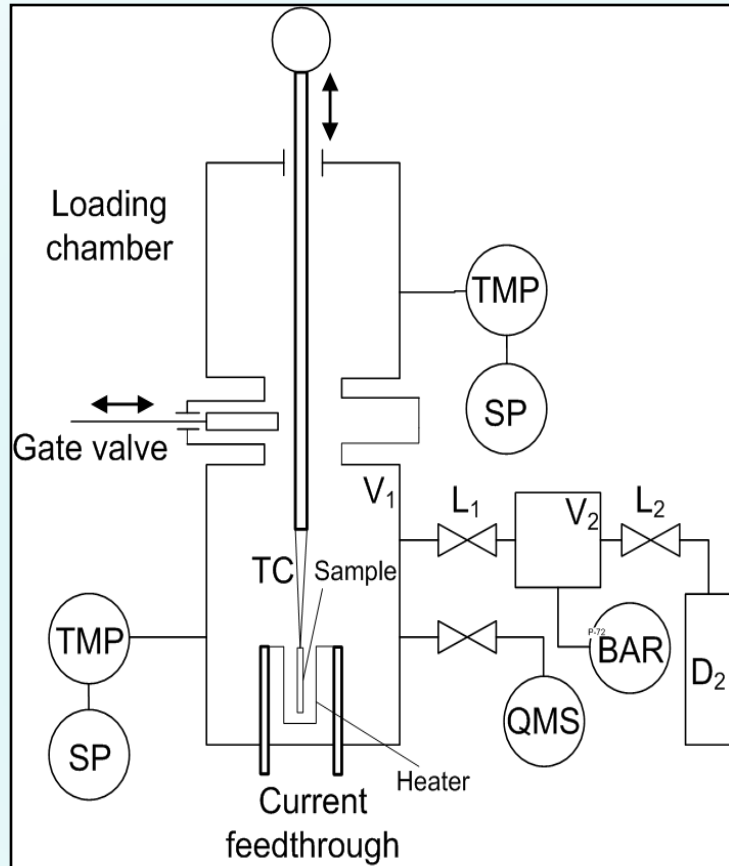


1– vacuum chamber, 2– diaphragms, 3– gas feeding, 4– magnetic coils, 5– cathode, 6– anode, 7– collector, 8– loading lock №1, 9– Lengmuir probe, 10– loading lock №2, 11– build- in mass analyzer, 12– plasma column.

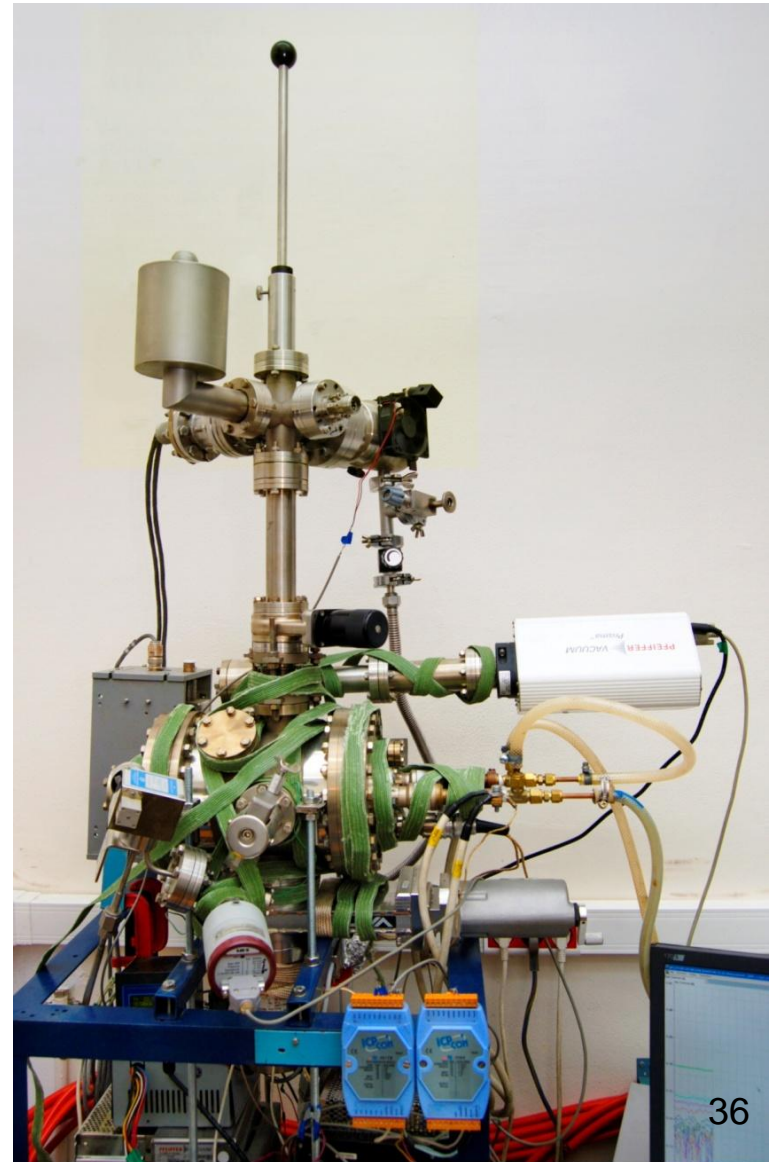
# NEW – high flux irradiation in PBD



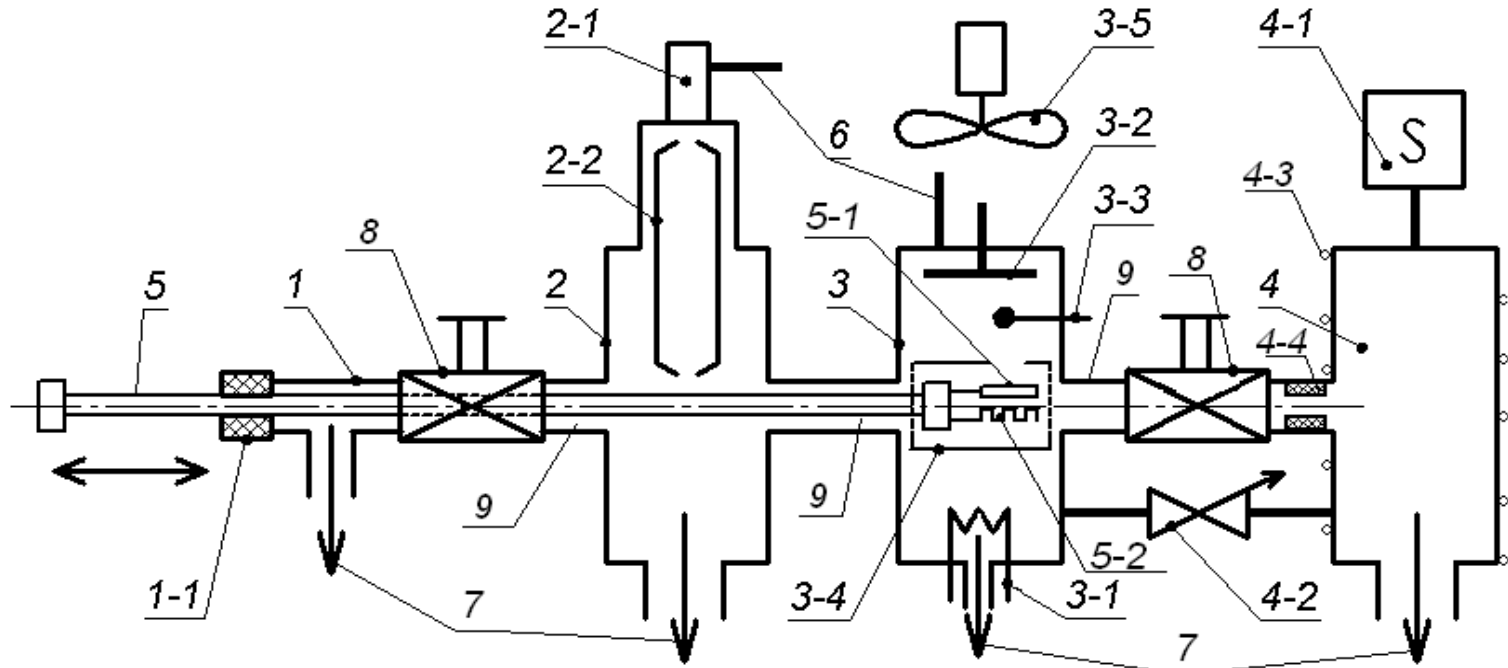
# New – UHV TDS stand



The residual gas pressure:  $10^{-9}$  mbar  
Linear heating ramp : 2 K/s  
Maximum temperature: 1600-1750 K



# New MEPhI device for sample irradiation/implantation in plasma and for TDS analysis



**Fig. 3. 1. The scheme of thermal desorption stand TDS-2**

## 1. Lock chamber.

1.1. Feed through of movable sample manipulator.

## 2. Ion gun chamber

2.1. Ion gun

2.2. Retarding and focusing system

## 3. Plasma chamber

3-1. Cathode

3-2. Anode

3-3. Probe

3-4. Screen

3-5. Air cooling system

## 4. TDS chamber

4-1. Quadruple mass-spectrometer

4-2. Plasma composition analysis line

4-3. TDS chamber water cooling

4-4. Sample manipulator sealing

## 5. Sample manipulator

5-1. Sample

5-2. Sample heater

6. Working gas inlets

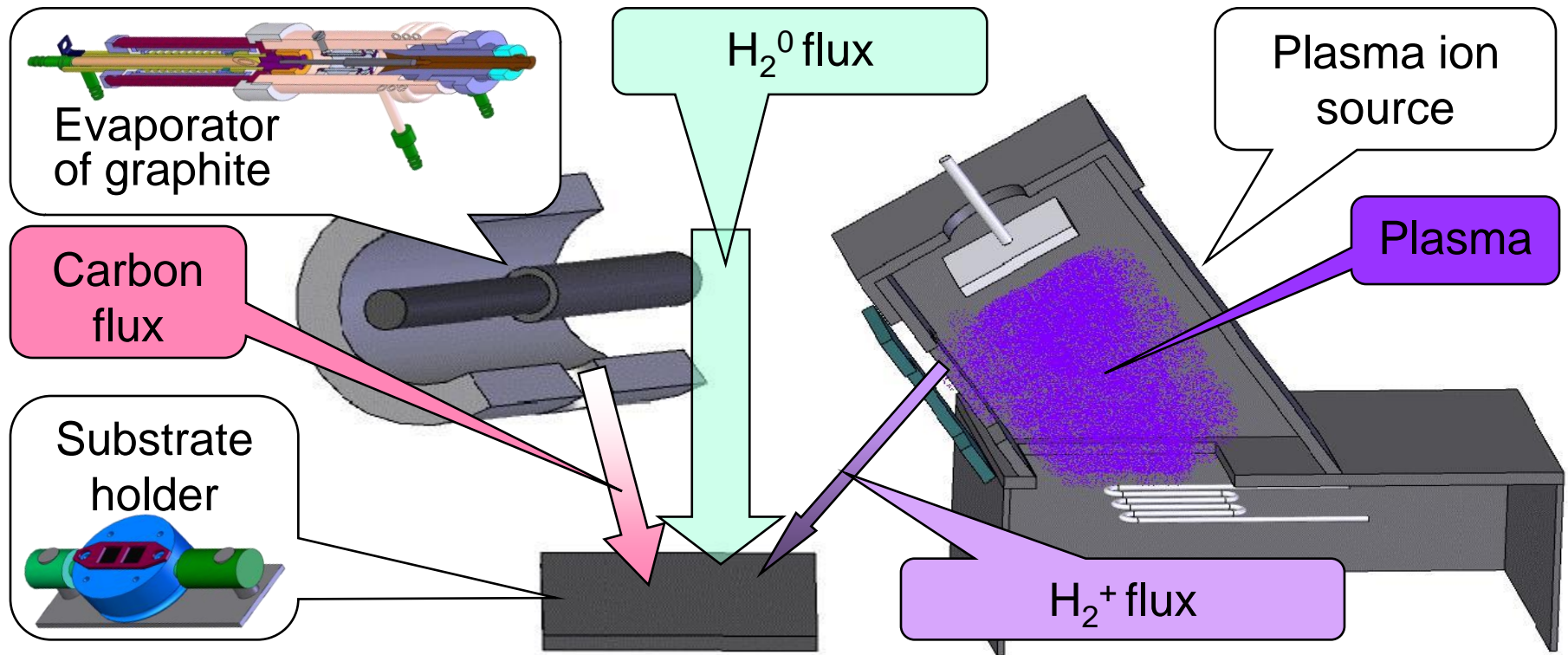
7. Pumping

8. Gate valves

9. Pipe branches



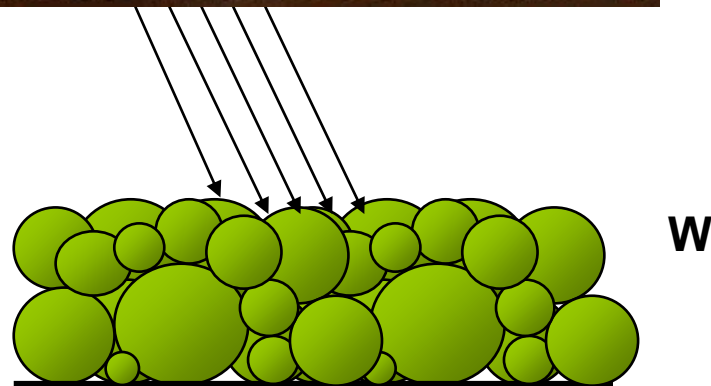
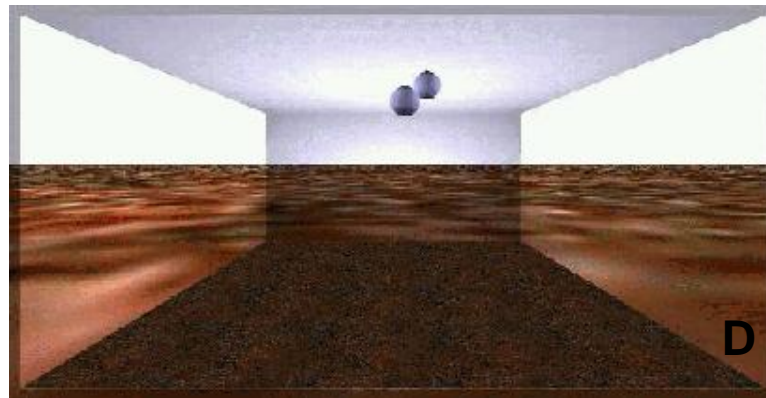
# Device for films deposition in hydrogen atmosphere and under plasma irradiation

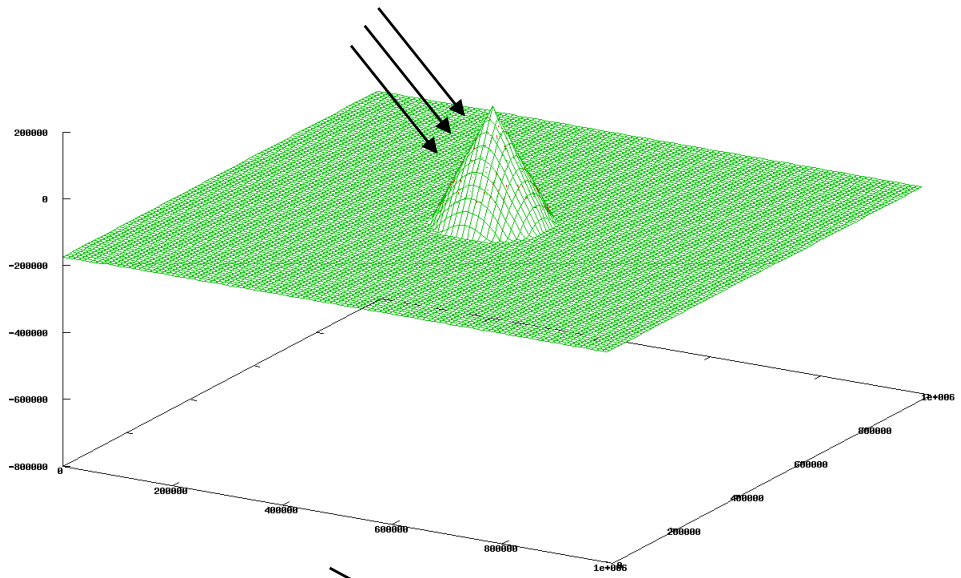


Deposition rate		0.5 – 0.01 nm/s
Pressure of the deposition atmosphere	H <sub>2</sub>	1·10 <sup>-3</sup> – 2.5 Pa
	H <sub>2</sub> O	5·10 <sup>-4</sup> – 1·10 <sup>-2</sup> Pa
Concurrent plasma irradiation	Ion energy	≈ 10 – 1000 eV/atom
	Ion flux	1·10 <sup>15</sup> – 2·10 <sup>16</sup> cm <sup>-2</sup> ·s <sup>-1</sup>
Substrate temperature		300 – 1500 K
Thickness		20 – 2000 nm

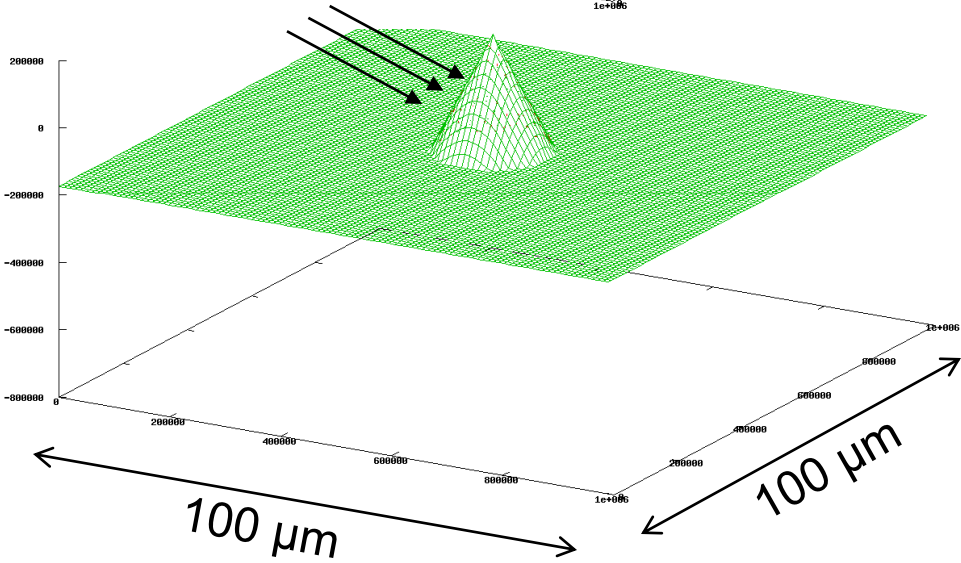
# Computer simulations of ion interaction with solids

Simulation of plasma sprayed tungsten used as plasma faced material in German tokamak ASDEX





Sputtering of a cone with  $\alpha=60^\circ$  by Ar (1keV) ions at the incidence angle  $30^\circ$



Sputtering of a cone with  $\alpha=60^\circ$  by Ar (1keV) ions at the incidence angle  $630^\circ$  к нормали

# Conclusion

- PWI demonstrates very complicated and multifaceted physics
- PWI influences fusion device performance very much
- In spite of high plasma density and low temperature at the edge in Ignitor, PWI in this machine should be of keen interest and care.
- Relevant to Ignitor wall conditioning should be developed.



Thank you for your attention!